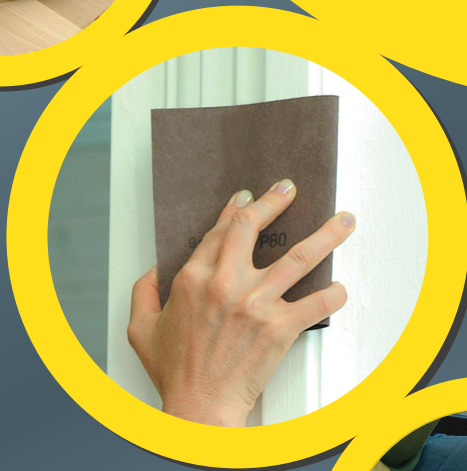


2014

flexOvit

THE COMPLETE RANGE OF ABRASIVE PRODUCTS FOR
MERCHANDISING
PRODUCT CATALOGUE



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INTRODUCTION

THE FLEXOVIT MERCHANDISING PROGRAM

Introducing the new Flexovit range of products for all retail and merchandising environments.

This completely new, exciting and professional product range consists of a comprehensive selection of coated abrasives, cutting-off and grinding wheels, diamond blades, bonded abrasives and accessories – supported by a very thorough and dynamic marketing program.

The Flexovit merchandising program has been created with the objective to improve your abrasive category revenue – ‘helping you to sell more abrasives’.

The starting point is to provide a dynamic merchandising environment, focusing consumer attention and stimulating action. We can help to achieve through:

- Impact at point of purchase
- Clear product hierarchy – encouraging ‘trade-up’
- Ease of product selection
- Simple, uncluttered, attractive and informative design

We have also devised a simple, effective merchandising system based upon product use and value to the customer:

- Easy to display merchandising product packs
 - Smaller Pre-pack quantities
 - Larger Bulk pack quantities
 - Shelf Ready Packaging (bulk packs in self display boxes)
- High Impact, informative and easy to use POP graphic panels

Flexovit already has an exceptional heritage. In industrial applications it provides a very complete collection of high performance and high value abrasives, commanding an excellent market image which spans the globe.

Dedicated to sanding, cutting, grinding and polishing, this Flexovit product range has been developed as a direct result of listening, understanding and responding to both market and customer requirements.

With this very complete multi-tiered product line which offers affordable, professional quality supported by a dynamic marketing program, we will help to better educate our users, to use proven industrial and new innovative abrasive products to improve their quality of finish, ease of use and speed of task – **helping you to improve your abrasives category revenue.**



THE FLEXOVIT BRAND HISTORY

Founded in the Netherlands, Flexovit began manufacturing cutting-off and grinding wheels in 1958. By 1960, Flexovit had carved out its ambition to become a global player and began exporting products across Europe. This international development continued throughout the 1960's and 70's fuelled by the introduction of automated production presses ensuring continued manufacture of high performance quality wheels. With an excellent brand reputation Flexovit began adding to its product portfolio with coated abrasives, bonded abrasives and construction products.



A CORPORATE PERSPECTIVE

Flexovit is a vital ingredient in an effective portfolio of brands from Saint-Gobain Abrasives. The mission is to deliver a portfolio of highly recognized brands with unique value, fulfilling the complete spectrum of customer needs.

Saint-Gobain is a global manufacturer and provider of high-technology materials and associated services. Abrasives forms one key part of the Innovative Materials Division of Saint-Gobain, which is one of the 4 key areas of activity in which Saint-Gobain operate. The other three sectors of activities are Building Distribution, Construction Products and Packaging Verallia.

Saint-Gobain at a Glance

- €43.2 billion of sales
- Around 193 000 employees
- Presence in 64 countries
- 12 research centres and 101 development units
- European or world leader in all of its activities

Saint-Gobain Abrasives

Saint-Gobain Abrasives takes time to understand and fulfil its evolving customer needs which is reflected in its worldwide market leader status. With a strong presence in every continent the Abrasives Division serves its customers through structured units in 28 countries and employs more than 11 000 people providing a portfolio of products that offer complete solutions for every step of the abrasive process.

It is the only international manufacturer of abrasives that provides each of the 3 major types of abrasives; Bonded Abrasives (resinoid and vitrified), Coated Abrasives, and Diamond products.

This is supported by exceptional technology, complete and innovative product lines, an irrefutable reputation for quality and safety, and experienced, committed, passionate people.

HOW TO USE THIS CATALOGUE

The catalogue is divided into colour coded sections by product type – cutting-off and grinding wheels, bonded abrasives, coated abrasives, diamond blades and accessories.

At the beginning of each section you will find useful information, including; Selecting the Right Product, Material Application Guide, Understanding the Product, and Differentiation within the Range. This is followed by informative and easy to use product charts. The charts include all of the information needed to make your selection.

USEFUL INFORMATION

The extensive range of FlexOvit's coated product line has been developed to provide high efficiency working solutions for all requirements encountered in an ever-changing environment.

This good quality product line is supported by a selection of PRO products that give advanced performance, often required by more demanding applications.

UNDERSTANDING THE PRODUCT

Contains grey background material (not required)

Constant band colour throughout the FlexOvit range

FlexOvit gives superior performance with the FlexOvit range

Labels determine compatibility with product type and its intended application

Use only product, quality

The PRO can display a wide range of applications and is suitable for use in a wide range

DIFFERENTIATION

When greater differentiation is required, FlexOvit is able to provide a wide range

SELECTING THE RIGHT PRODUCT

Colour coding and specific application illustrations are used to differentiate between product types and to make product selection easier

Charger
Economy hand sanding sheets are ideal for general purpose applications.

High Performance Aluminium Oxide Paper
The tough and strong aluminium oxide combined with a heavy paper backing makes this product extremely durable, long lasting, and ideal for water hand sanding or power tool use.

Waterproof Paper
A clear fibre coating with a closed coat structure makes this paper ideal for finishing. Waterproof Paper is specially treated making it ideal for use with water. The paper takes longer and gives a smoother finish when used with the water class, but does not help prevent chipping.

Finishing Paper
FlexOvit water abrasives featuring a unique and innovative abrasive coating. This provides superior performance and finish by reducing friction and clogging during gliding sanding action which results in a very consistent scratch free surface.

Heavy Cloth Sheets
A high performance heavy abrasive cloth for fast and aggressive removal of paint, rust and through surfaces. The fast cutting energy is backed with a heavy cloth, which allows the sheet to be torn into strips, giving superior flexibility for working on contoured or flat surfaces.

HAND SANDING SHEETS

GENERAL PURPOSE SHEETS

General Purpose Aluminium Oxide for use on a variety of surfaces
Suitable for hand or power tool use

Dimension (mm)	Grade	Qty per Pack	Packs per Case	Article No.	Barcode
230x280	Fine	120	25	6364252434	317625229685
230x280	Medium	90	25	6364252433	317625229678
230x280	Coarse	60	25	6364252432	317625229671
230x280	Assorted	120	25	6364252442	317625229684
				13482	

PRO

HIGH PERFORMANCE SHEETS

Tough & durable heavy paper backing for longer product life
High performance Aluminium Oxide for use on a variety of surfaces
Suitable for hand or power tool use

Dimension (mm)	Grade	Qty per Pack	Packs per Case	Article No.	Barcode
230x280	Fine	120	10	6364252433	317625229678
230x280	Medium	90	10	6364252432	317625229671
230x280	Coarse	60	10	6364252431	317625229664

GLASS PAPER SHEETS

Available in glass sheets
Suitable for hand use

Dimension (mm)	Grade	Quantity per Pack	Packs per Case	Article No.	Barcode
230x280	Fine	4	50	6364252426	317625229681
230x280	Medium	4	50	6364252425	317625229674
230x280	Coarse	4	50	6364252424	317625229667
230x280	Assorted	4	50	6364252445	317625229680

TRADE PACK

Dimension (mm)	Grade	Quantity per Pack	Packs per Case	Article No.	Barcode
230x280	Fine	15	12	6364252430	317625229771
230x280	Medium	15	12	6364252429	317625229764
230x280	Coarse	15	12	6364252428	317625229757
230x280	Assorted	25	10	6364252441	317625229760

SEMI-BULK

Dimension (mm)	Grade	Quantity per Pack	Packs per Case	Article No.	Barcode
230x280	0	25	5	6364252421	301025242115
230x280	0	25	5	6364252422	301025242122
230x280	1	25	5	6364252423	301025242129
230x280	1.5	25	5	6364252424	301025242136
230x280	1.2	25	5	6364252425	301025242143
230x280	M2	25	5	6364252426	301025242150
230x280	M1	25	5	6364252427	301025242157
230x280	2.0	25	5	6364252428	301025242164
230x280	3	25	5	6364252429	301025242171

COATED ABRASIVES - HAND SANDING SHEETS

HOW TO ORDER

Please contact your local Customer Service Centre, details can be found on the back page of the catalogue. For countries that are not listed please send your request to our European Headquarters.

When placing an order it helps to have the following information available:

- Your name
- Your account number
- Your order or reference number
- Product article number/s
- Required quantity
- Any special instructions

If you require additional product or technical information then please do not hesitate to contact your local Customer Service or Sales Representative.

Prices

For prices and terms of sale please refer to the price list.

OUR RESPONSIBILITY – SAFETY, HEALTH, AND ENVIRONMENT

Activities

Our responsibility to customers, particularly in the area of safety and comfort, is taken very seriously. Products are designed and produced to the most stringent quality standards to guarantee optimum personal safety and user comfort. **Saint-Gobain Abrasives is an active member of both FEPA and oSa.**

Flexovit Merchandising products comply with all expectations of European health, safety and environmental standards.

FEPA, the Federation of European Producers of Abrasives, is dedicated to the promotion of safety in the use of abrasives and is actively involved in the preparation and implementation of the European (EN) and International Standards (ISO) for Abrasives and Grinding Machines.

oSa, the Organisation for Safety of Abrasives pursues in close collaboration with FEPA the objectives of supporting both the currently attained safety standards for abrasive products and their further developments.

The internal testing and certification is based on the following standards:

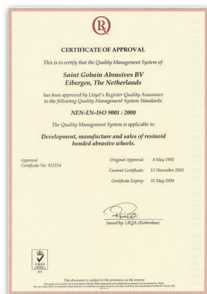
- Safety requirements for bonded abrasive products (EN 12413: 2007)
- Safety requirements for superabrasive products (EN 13236: 2001)
- Safety requirements for coated abrasives (EN 13743: 2002)
- Safety requirements for diamond blades (EN 13236: 2001).

Thus the oSa symbol on the abrasive signifies enhanced application safety for the user, a reduced liability risk and excellent brand image for manufacturers, traders and those in marketing.

ISO9001, certifies Quality Management system is in accordance with requirements of quality standards.

ISO14001, certifies Environmental Management system is in accordance with requirements of environmental standards.

OHSAS18001, health and safety at work certification.



UNDERSTANDING THE FLEXOVIT PRODUCT RANGE

The new product line uses the powerful Flexovit yellow and iconic 'O' symbol to give impact and recognition in the merchandising environment.

This style is applied throughout the whole range with simple and direct communication using illustrations and icons supported where needed by text in eight European languages for easy product selection.

Flexovit and Flexovit PRO

There are two levels of product performance within the range – Flexovit and Flexovit PRO. The majority of the range are standard quality products with a good level of performance. Flexovit PRO products have additional premium attributes giving more advanced and professional performance levels.



PRO is synonymous with professional:

- Better quality product
- For the PRO DIY'er and professional tradesmen
- Professional performance.

All PRO products feature a PRO logo and a PRO attribute which explains the performance benefit.



LONGER LIFE

Within coated abrasives longer life PRO products are generally manufactured from aluminium oxide, combined with either a heavy paper or cloth backing material. This makes them incredibly durable and long lasting.

For diamond blades the products have a laser welded segmented rim with 10mm high segments which give extended product life.

PRO cutting off and grinding wheels have an advanced specification that gives them extended product life.

All Flexovit Merchandising PRO products with longer life attributes are ideal for more demanding applications or where regular product use is required.

PRO



STRONGER

The strongest backing material in the coated abrasives range is cloth. Cloth backed products such as Emery Cloth Sheets are extremely strong, incredibly durable, and can be torn into strips for hand sanding the toughest metal applications.

PRO



SMOOTHER FINISH

A smooth, blemish free surface is essential to achieve a 'glass like' finish. Flexovit PRO products are manufactured using silicon carbide abrasive combined with a very unique stearate or 'liquid soap' coating. This significantly improves performance and finish by reducing friction and giving a gliding sanding action which results in a very consistent scratch free surface.

PRO



PRECISION CUTTING

When cutting any material the quality of the cut is extremely important as rough edges appear messy, unfinished and suggest poor quality. With Flexovit PRO Precision Cutting Diamond Blades there is significantly less chance of any chipping, burrs, or burn and the increased accuracy and thinner blades means they are much easier to use. Also less heat and dust is generated as a lower proportion of the wheel is in direct contact with the workpiece – resulting in a much cleaner, more precise cut.

Packaging Communication

Each pack has one 'lead illustration' showing power tool type or a hand use application. A second illustration shows which materials the product can be used on (for example wood or metal). This is then supported by secondary information such as technical data.



UNDERSTANDING THE FLEXOVIT PRODUCT RANGE (cont)

Differentiation Within The Ranges

Where greater differentiation is needed within a range colour coding and application illustrations are used.



Technical Information

The technical information box contains the following information where needed:

40	125 x 16 x 32mm
EXTRA COARSE SEHR GROB MUY GRUESO MOLTO GROSSA VELMI HRUBÝ TRES GROS ZEER GROF MUITO GROSSO	Max rpm 5438/35m/sec
1x	
FOR FÜR PARA PER VOOR POUR: BOSCH, MAKITA, METABO	

- Grit
- Size
- Speed
- Wet / Dry
- Quantity
- Machine type diagrams
- Product diagram
- Power tool brands

On the back of the packaging are two charts translated into 8 European languages showing PRO attributes and grit scales.

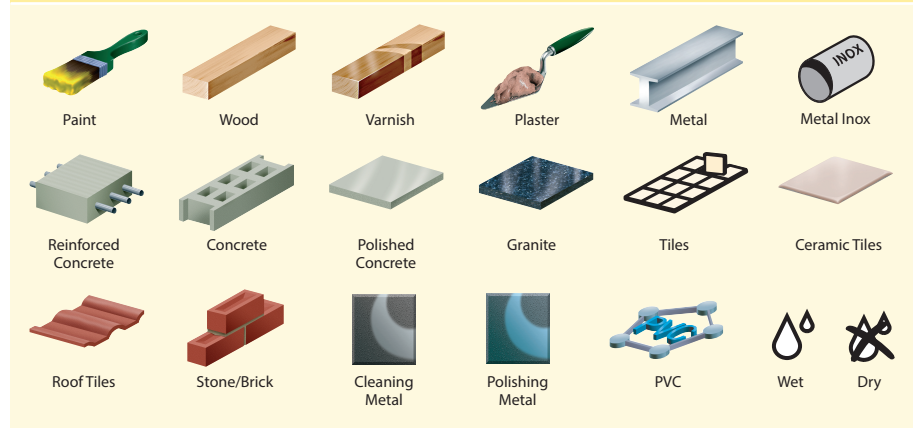
PRO		<ul style="list-style-type: none"> GB STRONGER D STÄRKER SP MÁS RESISTENTE IT PIÙ FORTE CZ SILNÝ FR GRANDE RESISTANCE NL STERKER P GRANDE RESISTENCIA
		<ul style="list-style-type: none"> GB FLEXIBLE D FLEXIBEL SP FLEXIBLE IT FLESSIBILE CZ FLEXIBILNÍ FR FLEXIBLE NL FLEXIBEL P FLEXIVEL
		<ul style="list-style-type: none"> GB SMOOTHER FINISH D BESSERE OBERFLÄCHE SP ACABADO MÁS SUAVE IT ELEVATA FINITURA CZ HLADKÝ FINIS FR HAUTE FINITION NL FIJNE FINISH P EXCELENTE ACABAMENTO
		<ul style="list-style-type: none"> GB LONGER LIFE D LÄNGERE STANDZEIT SP VIDA MÁS LARGA IT LUNGA DURATA CZ DLOUHÁ ŽIVOTNOST FR DUREE DE VIE ELEVEE NL LANGERE STANDTIJD P DURAÇÃO DE VIDA ELEVADA
		<ul style="list-style-type: none"> GB PRECISION CUTTING D PRÄZISIONSSCHLEIFEN SP CORTE DE PRECIÓN IT TAGLIO PRECISO CZ PŘESNÉ REZÁNÍ FR COUPE HAUTE PRECISION NL PRECISIE SLIJPEN P CORTE ALTA PRECISÃO

< 40	<ul style="list-style-type: none"> GB EXTRA COARSE D SEHR GROB SP MUY GRUESO IT MOLTO GROSSA CZ VELMI HRUBÝ FR TRES GROS NL ZEER GROF P MUITO GROSSO 	Heavy Stripping Starker Kornausbruch Gran desbaste Decapaggio pesante Vysoký úber Enlèvement de matière élevée Hoge materiaal afname Grande desbaste
50-60	<ul style="list-style-type: none"> GB COARSE D GROB SP GRUESO IT GROSSA CZ HRUBÝ FR GROS NL GROF P GROSSO 	Moderate Stripping Moderater Kornausbruch Desbaste Decapaggio moderato Střední úber Enlèvement de matière modéré Normale materiaal afname Desbaste média
80-100	<ul style="list-style-type: none"> GB MEDIUM D MITTEL SP MEDIANO IT MEDIA CZ STŘEDNÍ FR MOYEN NL MEDIUM P MÉDIO 	Levelling and Smoothing Ebnen und Glätten Semi-desbaste Spianatura e lisciatura Zarovňování a vyhlazování Surfacage et polissage Egaliseren Rectificação e polimento
120-150	<ul style="list-style-type: none"> GB FINE D FEIN SP FINO IT FINE CZ JEMNÝ FR FIN NL FIJN P FINO 	Finishing Finishen Acabado Finitura Finiš Finition Finishen Acabamento
180 >	<ul style="list-style-type: none"> GB EXTRA FINE D SEHR FEIN SP MUY FINO IT MOLTO FINE CZ VELMI JEMNÝ FR TRES FIN NL EXTRA FIJN P MUITO FINO 	Fine Finishing Fein Finishen Acabado Fino Fine Finitura Hladký finis Finition fine Fijne finish Acabamento fino

PICTOGRAMS

Below is an explanation of all the pictograms appearing within the Flexovit range.

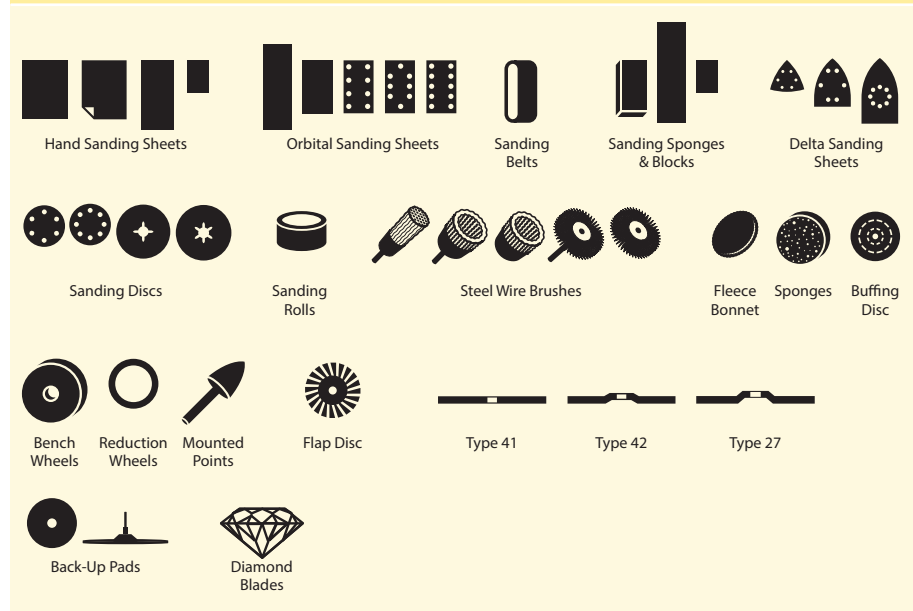
Substrate Illustrations showing what materials the product can be used with.



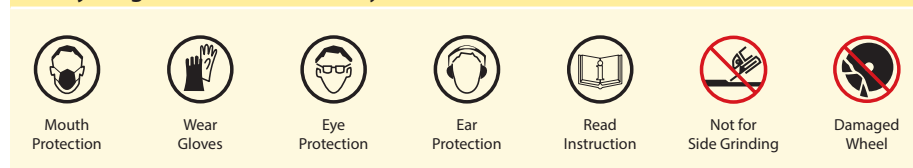
Machine Illustrations indicating the appropriate machine type.



Product Icons showing the shape and specification of each product.



Safety Diagrams these are industry standard.



MERCHANDISING OPTIONS

There are two types of packaging format within the range, each bringing unique benefit:



Retail Packaging (Prepack)

These contain smaller quantities and are designed for merchandising from hooks within a display unit.

The packaging quantities and packaging format are ideal for the DIY market.



Shelf-Ready Trade Packaging (Bulk)

This range contains higher pack quantities and is designed to target semi-professionals within DIY, Hardware, Builders Merchants, Painting and Decorating sectors and Industrial-retail.

These consist of shrink-wrapped products shipped and displayed within 'shelf-ready' merchandising boxes.

Point Of Purchase

Flexovit brings a new, innovative and dynamic Point Of Purchase merchandising programme which:

- creates impact and presence for the Flexovit brand
- demonstrates an integrated & complete product category
- creates an overall impression and through visual clues: informs, educates and 'tells a story'
- saves time – reduces time spent selecting the right product

Provides category impact, ease of shop, better informed decisions which result in higher basket values = **increased abrasive category profitability & revenue.**



Ask your Local Sales or Customer Service Representative about the Flexovit POP programme.



**CUTTING-OFF AND
GRINDING WHEELS**

- 14 Useful Information
- 16 Cutting-Off Wheels
- 20 Grinding Wheels



USEFUL INFORMATION

Flexovit offers an extensive range of professional high performance wheels suitable for cutting and grinding a wide variety of materials, including steel, stainless steel and stone – with a full range of sizes for angle grinders, petrol saws, chop saws and fixed machines up to and including 400mm diameter.

SELECTING THE RIGHT PRODUCT

Flexovit Cutting and Grinding Wheels come in a range of sizes from 100mm to 230mm for use on portable angle grinders, and 300mm to 400mm for use on petrol saws, chop saws and stationary machines. They are available in 3 different types, 27, 41, and 42. All Type 27 wheels should be used for grinding whilst all type 41 and 42 wheels should be used for cutting. The wheel type can be easily identified by the following pictograms which appear next to the tables in the catalogue as well as on the products themselves.



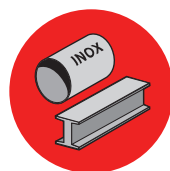
MACHINE GUIDE

Flexovit Cutting-Off and Grinding Wheels are designed for use on a wide variety of machines. The relevant machine types are easily identified by the following pictograms that are contained both in the catalogue tables and on the product itself.

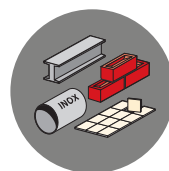


MATERIAL APPLICATION GUIDE

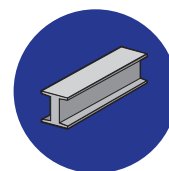
Flexovit cutting and grinding wheels can be used on a wide range of materials – each material is easily identified and differentiated by the colour of the wheel.



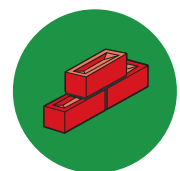
Steel/Inox



Multi-Purpose

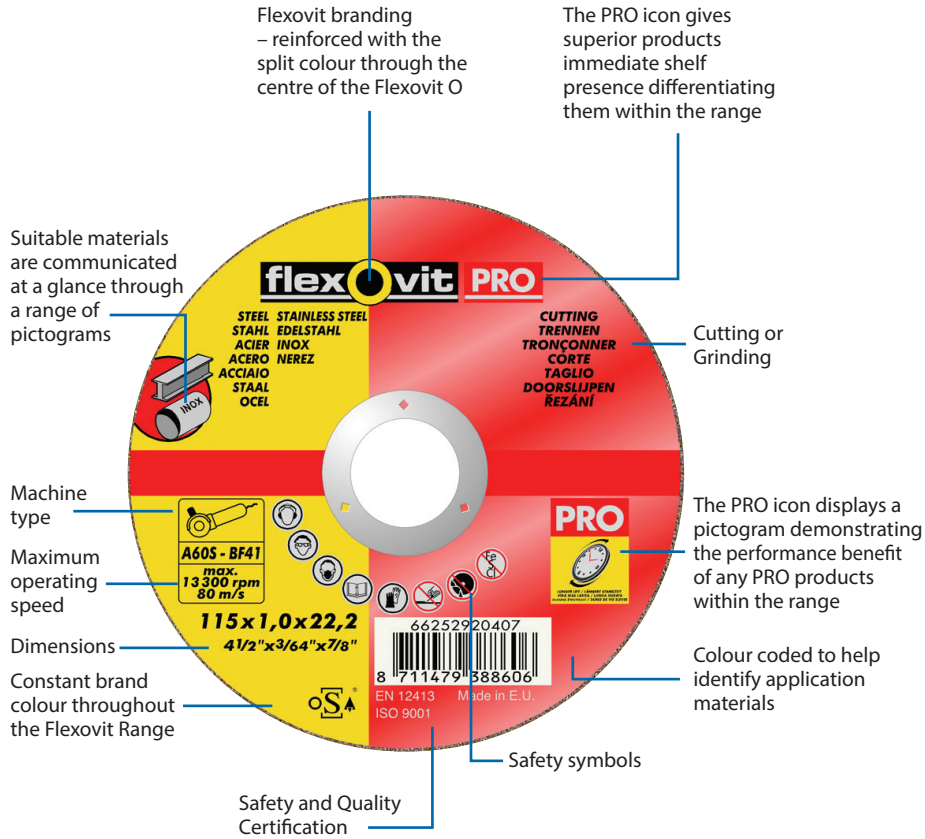


Steel



Stone

UNDERSTANDING THE PRODUCT



DIFFERENTIATION WITHIN THE RANGE

Where greater differentiation is needed within a range, this is done through colour coding and application instructions.





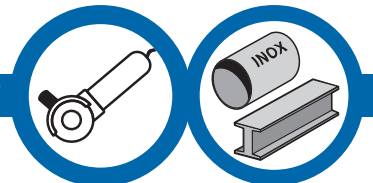
CUTTING-OFF WHEELS



TYPE 41

STEEL INOX CUTTING-OFF WHEELS

- Ultra long life
- Comfortable and easy to use
- Straight and fast cutting
- Thin accurate cutting
- Free from Iron, Sulphur, and Chlorine



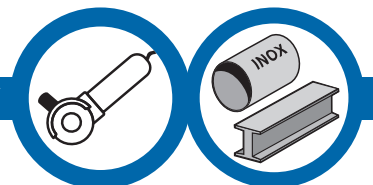
TYPE 41



Dimensions (mm) DxTxB	Specification	Quantity per Case	Article No.	Barcode
115x1.0x22.23	A 60 S-BF41 Pro	25	66252920407	8711479388606
115x1.6x22.23	A 46 S-BF41 Pro	25	66252920408	8711479388620
125x1.0x22.23	A 60 S-BF41 Pro	25	66252920409	8711479388644
125x1.6x22.23	A 46 S-BF41 Pro	25	66252920410	8711479388668
180x1.6x22.23	A 46 S-BF41 Pro	25	66252920411	8711479388682
230x1.9x22.23	A 46 S-BF41 Pro	25	66252920412	8711479388705

STEEL INOX CUTTING-OFF WHEELS

- Thin accurate cutting
- Free from Iron, Sulphur, and Chlorine



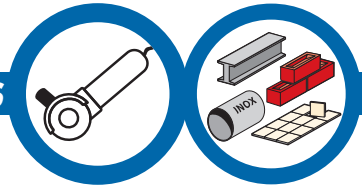
TYPE 41



Dimensions (mm) DxTxB	Specification	Quantity per Case	Article No.	Barcode
115x1.0x22.23	A 60 R-BF41	25	66252920421	8711479388897
115x1.6x22.23	A 46 R-BF41	25	66252920422	8711479388910
125x1.0x22.23	A 60 R-BF41	25	66252920423	8711479388934
125x1.6x22.23	A 46 R-BF41	25	66252920424	8711479388958
150x1.6x22.23	A 46 R-BF41	25	66252920425	8711479388972
180x1.6x22.23	A 46 R-BF41	25	66252920426	8711479388996
230x1.9x22.23	A 46 R-BF41	25	66252920427	8711479389016

Dimensions key: D = Diameter, T = Thickness, B = Bore

MULTI-PURPOSE CUTTING-OFF WHEELS



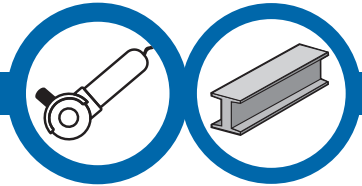
- Cuts all materials; Steel, PVC, Stone, INOX, and Tiles
- Comfortable and easy to use
- Cool precise cutting

TYPE 41

Dimensions (mm) DxTxB	Specification	Quantity per Case	Article No.	Barcode
115x1.0x22.23	C 46 R-BF41	25	66252926775	8711479427732
115x1.6x22.23	C 46 R-BF41	25	66252920428	8711479389030
125x1.0x22.23	C 46 R-BF41	25	66252926776	8711479427749
125x1.6x22.23	C 46 R-BF41	25	66252920429	8711479389054
150x1.6x22.23	C 46 R-BF41	25	66252926777	8711479427756
180x1.6x22.23	C 46 R-BF41	25	66252926778	8711479427763
230x1.9x22.23	C 46 R-BF41	25	66252926779	8711479427787



STEEL CUTTING-OFF WHEELS



- Comfortable and easy to use
- Straight clean cutting

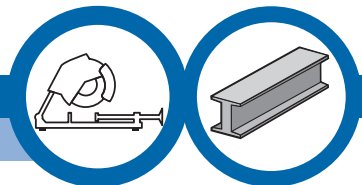
TYPE 41

Dimensions (mm) DxTxB	Specification	Quantity per Case	Article No.	Barcode
100x2.5x16.0	A 24 R-BF41	25	66252920432	8711479389115
115x2.0x22.23	A 24 R-BF41	25	66252920430	8711479389078
115x3.2x22.23	A 24 R-BF41	25	66252920438	8711479389238
125x2.0x22.23	A 24 R-BF41	25	66252920431	8711479389092
125x3.2x22.23	A 24 R-BF41	25	66252920439	8711479389252
150x2.5x22.23	A 24 R-BF41	25	66252920435	8711479389177
180x3.2x22.23	A 24 R-BF41	25	66252920440	8711479389276
230x2.5x22.23	A 24 R-BF41	25	66252925643	8711479425035
230x3.2x22.23	A 24 R-BF41	25	66252920441	8711479389290



STEEL CUTTING-OFF WHEELS

FOR 80 m/s CHOP SAWS



- Quick cool cutting
- Burn and burr free results

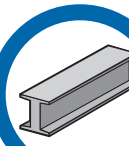
TYPE 41

Dimensions (mm) DxTxB	Specification	Quantity per Case	Article No.	Barcode
300x2.8x25.4	A 24 R-BF41	10	66252920471	8711479389979
350x3.0x25.4	A 24 R-BF41	10	66252920472	8711479389993
400x3.0x25.4	A 24 R-BF41	10	66252920473	8711479390012



STEEL CUTTING-OFF WHEELS

FOR 80 m/s PETROL SAWS



- Quick cool cutting
- Burn and burr free results

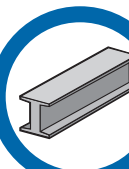
TYPE 41



Dimensions (mm) DxTxB	Specification	Quantity per Case	Article No.	Barcode
300x3.5x20.0	A 24 R-BF41	10	66252920467	8711479389894
300x3.5x22.23	A 24 R-BF41	10	66252920468	8711479389917

STEEL CUTTING-OFF WHEELS

FOR 100 m/s FIXED SAWS



- Quick cool cutting
- Burn and burr free results

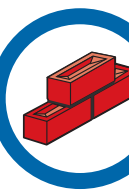
TYPE 41



Dimensions (mm) DxTxB	Specification	Quantity per Case	Article No.	Barcode
300x3.5x25.4	A 24 R-BF41	10	66252920474	8711479390036
350x3.5x25.4	A 24 R-BF41	10	66252920475	8711479390050

STONE CUTTING-OFF WHEELS

- Straight fast cutting
- Comfortable and easy to use
- No loading or glazing of the wheel



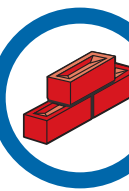
TYPE 41



Dimensions (mm) DxTxB	Specification	Quantity per Case	Article No.	Barcode
100x2.5x16.0	C 24 R-BF41	25	66252920452	8711479389566
115x2.5x22.23	C 24 R-BF41	25	66252920453	8711479389580
125x2.5x22.23	C 24 R-BF41	25	66252920454	8711479389603
150x2.5x22.23	C 24 R-BF41	25	66252920455	8711479389627
180x2.5x22.23	C 24 R-BF41	25	66252920456	8711479389641
230x2.5x22.23	C 24 R-BF41	25	66252920457	8711479389665

STONE CUTTING-OFF WHEELS

FOR 80 m/s PETROL SAWS

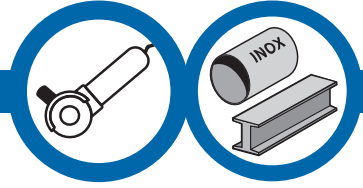


- Straight fast cutting
- Comfortable and easy to use
- No loading or glazing of the wheel

TYPE 41



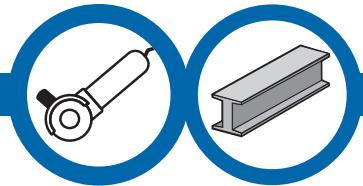
Dimensions (mm) DxTxB	Specification	Quantity per Case	Article No.	Barcode
300x3.5x20.0	C 24 R-BF41	10	66252920469	8711479389931
300x3.5x22.23	C 24 R-BF41	10	66252920470	8711479389955

PRO**TYPE 42****STEEL INOX CUTTING-OFF WHEELS**

- Ultra long life
- Comfortable and easy to use
- Fast cutting
- Free from Iron, Sulphur, and Chlorine

TYPE 42

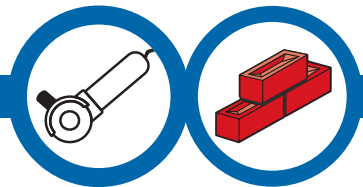
Dimensions (mm) DxTxB	Specification	Quantity per Case	Article No.	Barcode
100x3.2x16.0	A 24 S-BF42 Pro	25	66252924041	8711479417832
115x3.2x22.23	A 24 S-BF42 Pro	25	66252920413	8711479388729
125x3.2x22.23	A 24 S-BF42 Pro	25	66252920414	8711479388743
180x3.2x22.23	A 24 S-BF42 Pro	25	66252920415	8711479388767
230x3.2x22.23	A 24 S-BF42 Pro	25	66252920416	8711479388781

**STEEL CUTTING-OFF WHEELS**

- Comfortable and easy to use
- Straight clean cutting

TYPE 42

Dimensions (mm) DxTxB	Specification	Quantity per Case	Article No.	Barcode
115x2.5x22.23	A 24 R-BF42	25	66252920433	8711479389139
115x3.2x22.23	A 24 R-BF42	25	66252920442	8711479389313
125x2.5x22.23	A 24 R-BF42	25	66252920434	8711479389153
125x3.2x22.23	A 24 R-BF42	25	66252920443	8711479389337
180x2.5x22.23	A 24 R-BF42	25	66252920436	8711479389191
180x3.2x22.23	A 24 R-BF42	25	66252920444	8711479389351
230x2.5x22.23	A 24 R-BF42	25	66252920437	8711479389214
230x3.2x22.23	A 24 R-BF42	25	66252920445	8711479389375

**STONE CUTTING-OFF WHEELS**

- Straight fast cutting
- Comfortable and easy to use
- No loading or glazing of the wheel

TYPE 42

Dimensions (mm) DxTxB	Specification	Quantity per Case	Article No.	Barcode
115x3.2x22.23	C 24 R-BF42	25	66252920458	8711479389689
125x3.2x22.23	C 24 R-BF42	25	66252920459	8711479389702
180x3.2x22.23	C 24 R-BF42	25	66252920460	8711479389726
230x3.2x22.23	C 24 R-BF42	25	66252920461	8711479389740





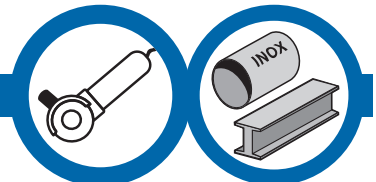
GRINDING WHEELS



TYPE 27

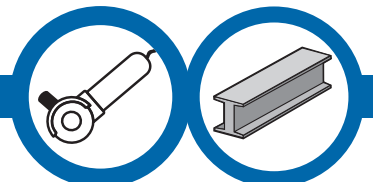
STEEL INOX GRINDING WHEELS

- Ultra long life
- Fast stock removal
- Comfortable and easy to use
- Free from Iron, Sulphur, and Chlorine



TYPE 27

Dimensions (mm) DxTxB	Specification	Quantity per Case	Article No.	Barcode
100x6.5x16.0	A 24 S-BF27 PRO	10	66252924042	8711479417849
115x6.5x22.23	A 24 S-BF27 PRO	10	66252920417	8711479388804
125x6.5x22.23	A 24 S-BF27 PRO	10	66252920418	8711479388828
180x6.5x22.23	A 24 S-BF27 PRO	10	66252920419	8711479388842
230x6.5x22.23	A 24 S-BF27 PRO	10	66252920420	8711479388866

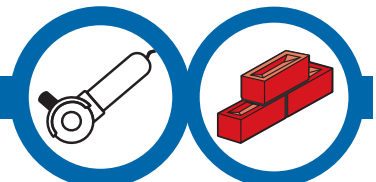


TYPE 27

STEEL GRINDING WHEELS

- Efficient
- Fast stock removal
- Comfortable and easy to use

Dimensions (mm) DxTxB	Specification	Quantity per Case	Article No.	Barcode
100x6.5x16.0	A 24 R-BF27	10	66252920446	8711479389399
115x6.5x22.23	A 24 R-BF27	10	66252920447	8711479389412
125x6.5x22.23	A 24 R-BF27	10	66252920448	8711479389436
150x6.5x22.23	A 24 R-BF27	10	66252920449	8711479389450
180x6.5x22.23	A 24 R-BF27	10	66252920450	8711479389474
230x6.5x22.23	A 24 R-BF27	10	66252920451	8711479389542



TYPE 27

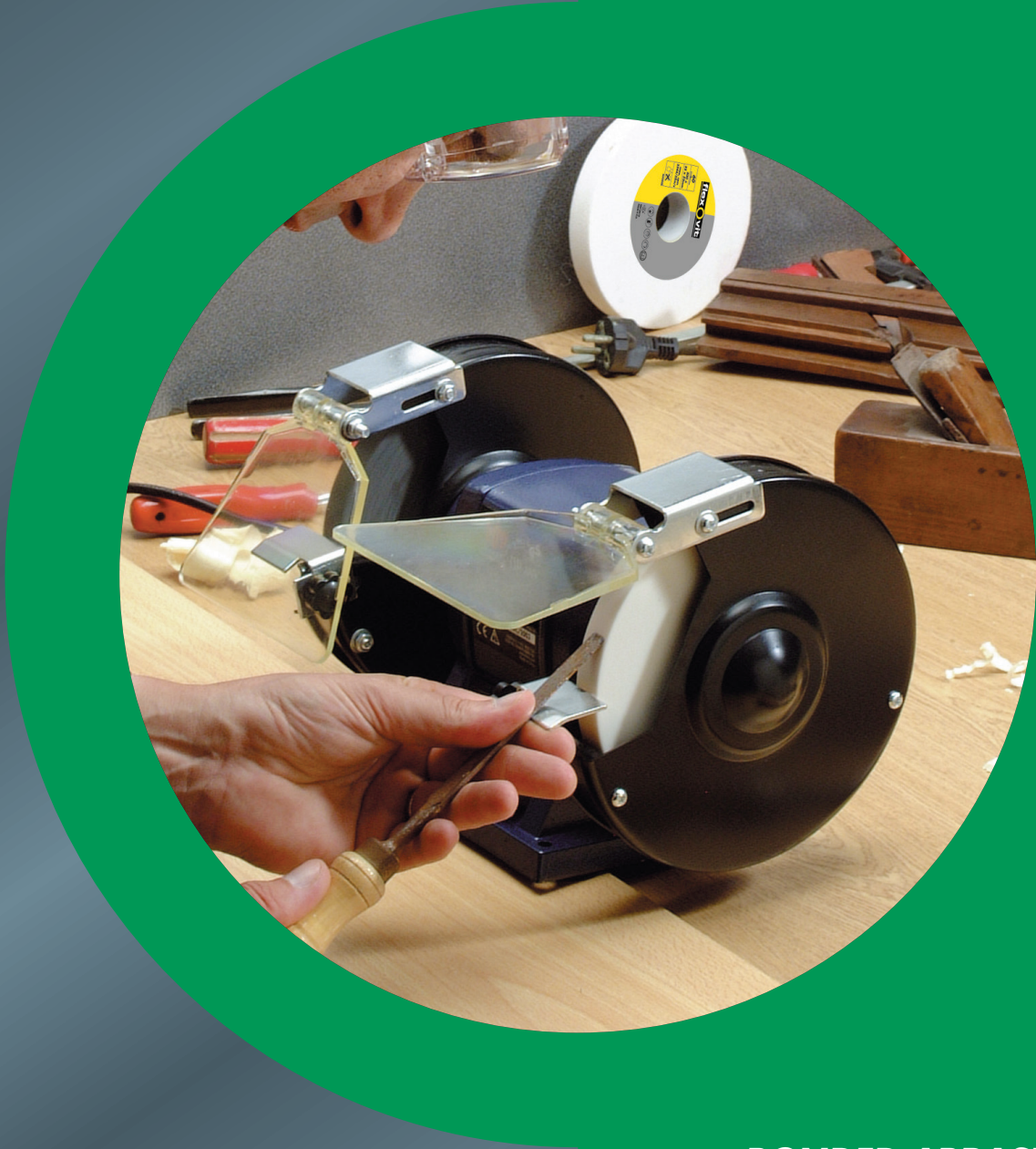
STONE GRINDING WHEELS

- Fast stock removal
- Comfortable and easy to use
- No loading or glazing of the wheel

Dimensions (mm) DxTxB	Specification	Quantity per Case	Article No.	Barcode
100x6.5x16.0	C 24 R-BF27	10	66252920462	8711479389764
115x6.5x22.23	C 24 R-BF27	10	66252920463	8711479389788
125x6.5x22.23	C 24 R-BF27	10	66252920464	8711479389801
180x6.5x22.23	C 24 R-BF27	10	66252920465	8711479389825
230x6.5x22.23	C 24 R-BF27	10	66252920466	8711479389849

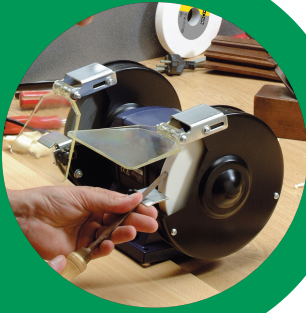


Dimensions key: D = Diameter, T = Thickness, B = Bore



BONDED ABRASIVES

- 22 Useful Information
- 24 Sharpening Stones
- 25 Mounted Points
- 26 Vitrified Bench Wheels



USEFUL INFORMATION

Flexovit offers a unique range of professional bonded abrasives that meet the requirements of any merchandising environment. The range includes vitrified grinding wheels, sharpening stones and mounted points which are all suitable for general maintenance applications.

SELECTING THE RIGHT PRODUCT

Vitrified Bench Grinding Wheels

Increasingly today's tools are made from hard, tough and difficult to grind steel. Flexovit Vitrified bench grinding wheels are manufactured from Aluminium Oxide, which is ideal for grinding all types of steel and tool sharpening. The wheels range in dimension and are available in 2 grits; 36 grit for stock removal and 60 grit for sharpening.

Sharpening Stones

Each Flexovit sharpening stone is specifically designed for different blade sharpening applications encountered in the home, garden, or workshop. All sharpening stones are manufactured from aluminium oxide. This type of abrasive is effective at grinding all types of steel and it is especially suited to sharpening as it requires minimal grinding pressure.

The Flexovit knife sharpener is a unique product to Saint-Gobain Abrasives and is the ideal accessory for any kitchen. It is extremely effective and can increase the performance of all kitchen knives. It is also easy to use and compact for convenient storage in any kitchen drawer.

Mounted Points

Flexovit mounted points are made from pink aluminium oxide and are ideal for cleaning tasks on metal, stone, ceramic and plastic. They can also be used for deburring curved workpieces and internal grinding. All mounted points feature 6mm spindles which can be used in most electric drills.

A12



W204

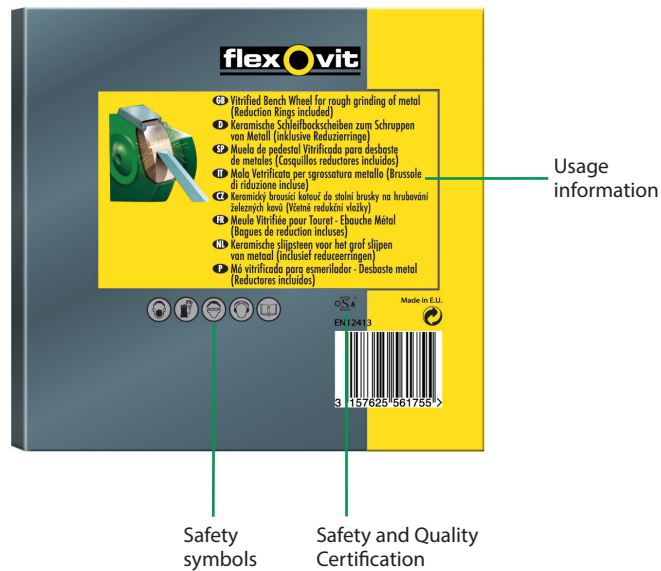
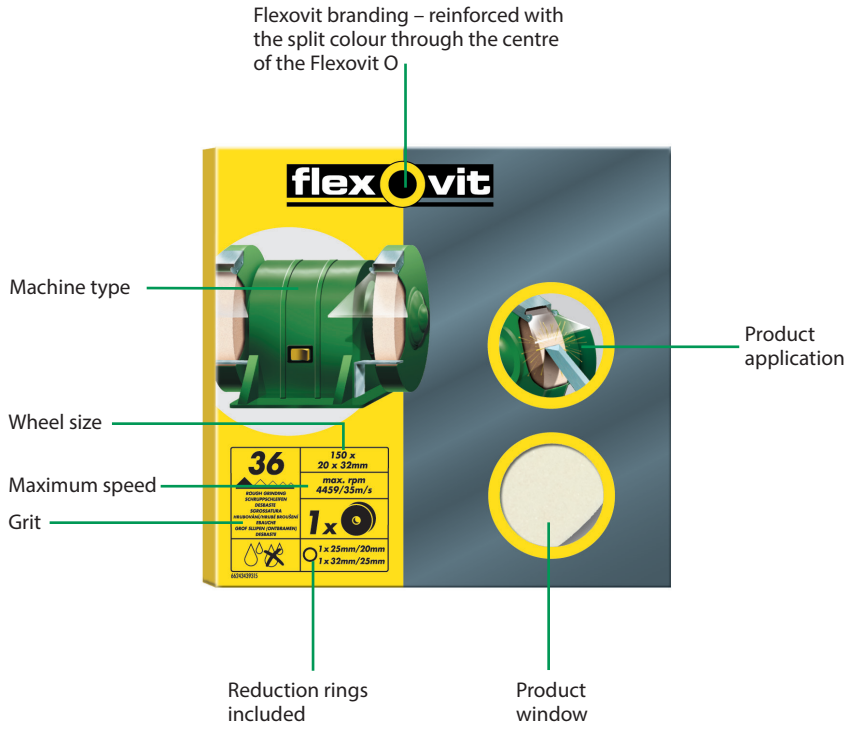


A25



Flexovit vitrified bench wheels, sharpening stones and mounted points are manufactured from pink and white aluminium oxide which are friable free cutting abrasives that require minimal grinding pressure. They are ideal for grinding high alloyed types of steel as they are more brittle than other types of aluminium oxide. They also provide significant advantages when grinding harder materials.

UNDERSTANDING THE PRODUCT





SHARPENING STONES



SHARPENING STONE

FOR SHARPENING GARDEN TOOLS



- Aluminium Oxide abrasive for long lasting sharp edges on garden tools
- Ideal for sharpening garden tools and blades



Dimensions (mm) HxWxT	Grade	Quantity per Pack	Packs per Case	Article No.	Barcode
100x19x6	Fine	1	10	66243441050	3157625562196

SHARPENING STONE

FOR SHARPENING CURVED GENERAL TOOLS



- Aluminium Oxide abrasive for long lasting sharp edges on curved general tools
- Ideal for sharpening curved tools, scissors, knives and other blades



Dimensions (mm) HxWxT	Grade	Quantity per Pack	Packs per Case	Article No.	Barcode
115x45x10	Medium	1	10	66243439334	3157625561908

SHARPENING STONE

FOR SHARPENING KITCHEN AND GENERAL TOOLS



- Aluminium Oxide abrasive for long lasting sharp edges on kitchen and general tools
- Ideal for sharpening kitchen knives, scissors and other blades



Dimensions (mm) HxWxT	Grade	Quantity per Pack	Packs per Case	Article No.	Barcode
125x50x19	Coarse / Fine	1	10	66243439333	3157625561915

Dimensions key: H = Height, W = Width, T = Thickness



SHARPENING STONE

FOR SHARPENING HEAVY DUTY GARDEN TOOLS

- Aluminium Oxide abrasive for long lasting sharp edges on heavy duty garden tools
- Ideal for sharpening scythes, sickles and garden shears



Dimensions (mm) HxWxT	Grade	Quantity per Pack	Packs per Case	Article No.	Barcode
240x35x13	Fine	1	10	66243440255	3157625561922



KNIFE SHARPENER

KNIFE SHARPENING

- Aluminium Oxide abrasive for long lasting sharp edges on kitchen knives
- Ideal for sharpening kitchen knives



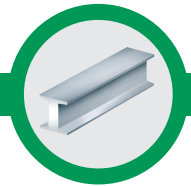
Quantity per Pack	Packs per Case	Article No.	Barcode
1	12	66243444047	3157625566668

MOUNTED POINTS



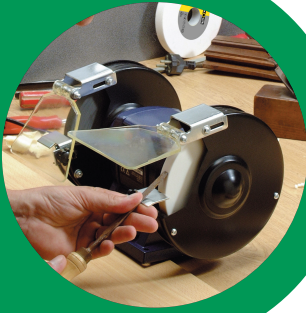
MOUNTED POINTS

- Aluminium Oxide abrasive
- 6mm spindle
- Ideal for precision grinding of steels and alloy steels



Dimensions (mm)	Grade	Quantity per Pack	Packs per Case	Article No.	Barcode
6mm spindle	Fine	3	5	66243439327	3157625561793

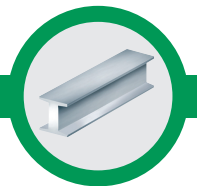
BONDED ABRASIVES – SHARPENING STONES / MOUNTED POINTS



VITRIFIED BENCH WHEELS



VITRIFIED BENCH WHEELS



- Aluminium Oxide abrasive
- Suitable for grinding all types of steel
- For use on bench or pedestal grinders
- Reduction rings are included to adapt products to different sized spindles (25mm/20mm, 32mm/25mm)



Dimensions (mm) DxTxB	Grit	Application	Max rpm / m/s	Quantity per Pack	Packs per Case	Article No.	Barcode
125x16x32	60	Precision Grinding	5438 rpm or 35 m/s	1	1	66243439313	3157625560598
125x16x32	36	Rough Grinding	5438 rpm or 35 m/s	1	1	66243439310	3157625561823
150x20x32	60	Precision Grinding	4459 rpm or 35 m/s	1	1	66243439317	3157625561762
150x20x32	36	Rough Grinding	4459 rpm or 35 m/s	1	1	66243439315	3157625561755
200x25x32	60	Precision Grinding	3344 rpm or 35 m/s	1	1	66243439320	3157625561786
200x25x32	36	Rough Grinding	3344 rpm or 35 m/s	1	1	66243439319	3157625561779

Dimensions key: D = Diameter, T = Thickness, B = Bore



COATED ABRASIVES

- 28 Useful Information
- 30 Hand Sanding Sheets
- 35 Sanding Rolls – 5M
- 37 Orbital Sheets
- 40 Sanding Discs
- 44 Multi Sanding Sheets
- 46 Sanding Belts
- 49 Sanding Block Kits and Sponges



USEFUL INFORMATION

The extensive range of Flexovit's coated product line has been developed to provide highly effective sanding solutions for all requirements encountered in a merchandising environment.

This good quality product line is supported by a selection of PRO products that give advanced performance, often required by more demanding applications.

UNDERSTANDING THE PRODUCT

Constant brand colour throughout the Flexovit range

Flexovit branding – reinforced with the split colour through the centre of the Flexovit O

Lead illustration immediately communicates the product type and its hand sanding or power tool application

Size, grit, product, quality

The PRO icon displays a pictogram demonstrating the performance benefit of any PRO products within the range

Constant grey background (when colour coding is not required)

PRO logo gives superior products immediate shelf presence differentiating them within the range

Suitable materials are communicated at a glance through a range of pictograms

Product window enables consumers to touch the product and test the grit

DIFFERENTIATION WITHIN THE RANGE

Where greater differentiation is needed within a range, such as Hand Sanding Sheets, this is done through colour coding and application instructions.



SELECTING THE RIGHT PRODUCT

Colour coding and specific application illustrations are used to differentiate between product types and to make product selection easier.



Glasspaper

Economy hand sanding sheets are ideal for general purpose applications.



General Purpose Aluminium Oxide Paper

This tough and sharp aluminium oxide with an open coat structure is ideal for general purpose sanding and stock removal.



High Performance Aluminium Oxide Paper

The tough and sharp aluminium oxide combined with a heavy paper backing makes this product extremely durable, long lasting, and ideal for either hand sanding or power tool use.



Waterproof Paper

A sharp silicon carbide with a closed coat structure makes this paper ideal for finishing. Waterproof Paper is specially treated making it ideal for use with water. The paper lasts longer and gives a smoother finish when used wet as the water cleans, lubricates and helps prevent clogging.



Finishing Paper

A silicon carbide abrasive featuring a unique and innovative stearate coating. This significantly improves performance and finish by reducing friction and clogging giving a gliding sanding action which results in a very consistent scratch free surface.



Emery Cloth Sheets

A high performance emery abrasive cloth for fast and aggressive removal of paint, rust and rough surfaces. The fast cutting emery is backed with a heavy twill cloth, which allows the sheet to be torn into strips, giving superb flexibility for working on contoured or flat surfaces.



Aluminium Oxide Fibre Discs

A tough and sharp aluminium oxide combined with a dense semi-rigid backing gives this product extremely long life. It is ideal for working on metal using an angle grinder.



Aluminium Oxide Cloth

A tough and sharp aluminium oxide combined with a cloth backing giving maximum strength and flexibility, making it ideal for aggressive sanding with belt sanders.



Sanding Sponges

Designed for sanding contoured, flat and hard to reach areas, the double-sided dual grit abrasive sponges feature hard wearing aluminium oxide which makes them very durable and long lasting. The sponges are washable, therefore reusable – simply rinse in water to remove 'clogging'. Available in 3 types; standard, large, and double angled.

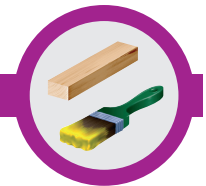


Sanding Block Kits

Sanding block kits contain an assortment of aluminium oxide sheets and a sanding block. The blocks are very comfortable to use and those featuring a hook and loop backing system allow for quick and easy sheet changing.



HAND SANDING SHEETS



GLASS PAPER SHEETS

- Economy paper sheets
- Suitable for hand use



PREPACK

Dimensions (mm) WxL	Grade	Quantity per Pack	Packs per Case	Article No.	Barcode	
230x280	Fine	4	50	63642526249	3157625529861	
230x280	Medium	4	50	63642526259	3157625529892	
230x280	Coarse	4	50	63642526292	3157625529908	
230x280	Assorted	1xcoarse 2xmedium 1xfine	4	50	63642526485	3157625530843

TRADE PACK

Dimensions (mm) WxL	Grade	Quantity per Pack	Packs per Case	Article No.	Barcode	
230x280	Fine	15	15	63642526530	3157625537781	
230x280	Medium	15	15	63642526538	3157625537798	
230x280	Coarse	15	15	63642526541	3157625537804	
230x280	Assorted	5xcoarse 10xmedium 10xfine	25	10	63642526563	3157625537811

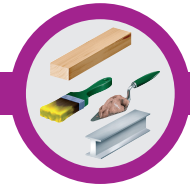
SEMI BULK

Dimensions (mm) WxL	Grade	Quantity per Pack	Packs per Case	Article No.	Barcode
230x280	0	25	5	63642558231	5010352582319
230x280	0	25	5	63642558232	5010352582326
230x280	1	25	5	63642558233	5010352582333
230x280	1.5	25	5	63642558234	5010352582340
230x280	F2	25	5	63642558235	5010352582357
230x280	M2	25	5	63642558236	5010352582364
230x280	S2	25	5	63642558237	5010352582371
230x280	2.5	25	5	63642558238	5010352582388
230x280	3	25	5	63642558239	5010352582395

Dimensions key: W = Width, L = Length

GENERAL PURPOSE SHEETS

- General Purpose Aluminium Oxide for use on a variety of surfaces
- Suitable for hand or power tool use



PREPACK

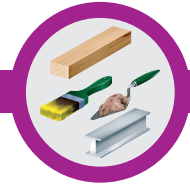
Dimensions (mm) WxL	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
230x280	Fine	120	3	25	63642526254	3157625529885
230x280	Medium	80	3	25	63642526251	3157625529878
230x280	Coarse	50	3	25	63642526238	3157625529854
230x280	Assorted	1x50 1x80 1x120	3	25	63642526482	3157625530836

PRO



HIGH PERFORMANCE SHEETS

- Tough & durable heavy paper backing for longer product life
- High performance Aluminium Oxide for use on a variety of surfaces
- Suitable for hand or power tool use



PREPACK

Dimensions (mm) WxL	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
230x280	Fine	120	3	10	63642526313	3157625530058
230x280	Medium	80	3	10	63642526312	3157625530041
230x280	Coarse	50	3	10	63642526311	3157625530034

TRADE PACK

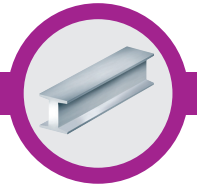
Dimensions (mm) WxL	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
230x280	Assorted	5x50 10x80 10x120	25	10	63642526594	3157625538009



COATED ABRASIVES – HAND SANDING SHEETS



EMERY CLOTH SHEETS



- Incredibly strong cloth backing for increased product strength and durability
- For removing rust, paint, and scale from metal surfaces
- Fine grits also ideal for preparing and polishing metal
- Product can be torn into strips for detailed work
- Suitable for hand or power tool use



PREPACK

Dimensions (mm) WxL	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
230x280	Fine		3	15	63642526306	3157625530003
230x280	Medium		3	15	63642526304	3157625529991
230x280	Coarse		3	15	63642526308	3157625530027
230x280	Assorted	1xcoarse 1xmedium 1xfine	3	15	63642526493	3157625530881

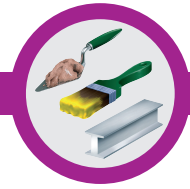


SEMI BULK

Dimensions (mm) WxL	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
230x280	150	25	5	63642558253	5010352582531
230x280	120	25	5	63642558252	5010352582524
230x280	100	25	5	63642558251	5010352582517
230x280	80	25	5	63642558250	5010352582500
230x280	60	25	5	63642558249	5010352582494
230x280	40	25	5	63642558248	5010352582487

Dimensions key: W = Width, L = Length

WATERPROOF PAPER SHEETS



- Can be used wet or dry
- Highly flexible high quality silicon carbide abrasive
- Ideal for use with water or other lubricants



PREPACK

Dimensions (mm) WxL	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
230x280	Fine	400	3	25	63642526303	3157625529984
230x280	Medium	240	3	25	63642526302	3157625529977
230x280	Coarse	180	3	25	63642526301	3157625529953
230x280	Assorted	1x180 1x240 1x400	3	25	63642526491	3157625530874



TRADE PACK

Dimensions (mm) WxL	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
230x280	Assorted	5x180 10x240 10x400	25	10	63642526581	3157625537927

SEMI BULK

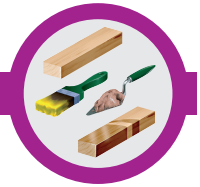
Dimensions (mm) WxL	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
230x280	1500	25	5	66254482065	3157629298527
230x280	1200	25	5	66254471694	3157629280195
230x280	1000	25	5	63642558246	5010352582463
230x280	800	25	5	63642558245	5010352582456
230x280	600	25	5	63642558244	5010352582449
230x280	400	25	5	63642558243	5010352582432
230x280	320	25	5	63642558242	5010352582425
230x280	240	25	5	63642558241	5010352582418
230x280	180	25	5	66254471693	3157629280188
230x280	150	25	5	63642558240	5010352582401
230x280	80	25	5	66254471692	3157629280171



PRO

FINISHING PAPER SHEETS

- Ideal for fine finishing and between coats sanding
- High quality extremely sharp silicon carbide abrasive
- Stearate coating reduces clogging
- Ideal to achieve a very smooth surface



PREPACK

Dimensions (mm) WxL	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
230x280	Fine	240	3	25	63642526300	3157625529946
230x280	Medium	180	3	25	63642526299	3157625529939
230x280	Coarse	120	3	25	63642526294	3157625529915
230x280	Extra Coarse	80	3	25	63642526296	3157625529922
230x280	Assorted	1x120 1x180 1x240	3	25	63642526488	3157625530867



TRADE PACK

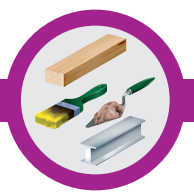
Dimensions (mm) WxL	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
230x280	Fine	240	15	15	63642526573	3157625537859
230x280	Medium	180	15	15	63642526569	3157625537842

Dimensions key: W = Width, L = Length

SANDING ROLLS



GENERAL PURPOSE ROLLS



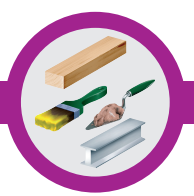
- General Purpose Aluminium Oxide for use on a variety of surfaces
- Suitable for hand or power tool use



Dimensions (mm x m) WxL	Grade	Grit	Quantity per Case	Article No.	Barcode
115x5	Fine	180	6	63642526413	3157625530522
115x5	Medium	120	6	63642526412	3157625530515
115x5	Coarse	80	6	63642526411	3157625530508
115x5	Extra Coarse	50	6	63642526410	3157625530492



HIGH PERFORMANCE ROLLS



- Tough & durable heavy paper backing for longer product life
- High performance Aluminium Oxide for use on a variety of surfaces
- Suitable for hand or power tool use



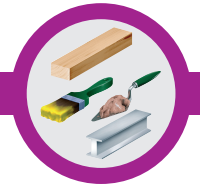
Dimensions (mm x m) WxL	Grade	Grit	Quantity per Case	Article No.	Barcode
115x5	Fine	120	6	63642526430	3157625530614
115x5	Medium	80	6	63642526429	3157625530607
115x5	Coarse	60	6	63642526423	3157625530591
115x5	Extra Coarse	40	6	63642526421	3157625530584
Dimensions (mm x m) WxL	Grade	Grit	Quantity per Case	Article No.	Barcode
115x10	Fine	120	10	66623313232	3157629381496
115x10	Medium	80	10	66623313229	3157629381489
115x10	Coarse	60	10	66623313228	3157629381472
115x10	Extra Coarse	40	10	66623313226	3157629381465
Dimensions (mm x m) WxL	Grade	Grit	Quantity per Case	Article No.	Barcode
115x50	Fine	120	1	66254494136	8711479565359
115x50	Medium	80	1	66254494135	8711479565342
115x50	Coarse	60	1	66254494133	8711479565335
115x50	Extra Coarse	40	1	66254494287	8711479565434

COATED ABRASIVES – HAND SANDING SHEETS / SANDING ROLLS

PRO



FINISHING PAPER ROLLS



- Ideal for fine finishing and between coats sanding
- High quality extremely sharp silicon carbide abrasive
- Stearate coating reduces clogging
- Ideal to achieve a very smooth surface



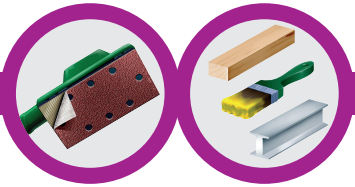
Dimensions (mm x m) WxL	Grade	Grit	Quantity per Case	Article No.	Barcode
115x5	Fine	320	6	63642526420	3157625530577
115x5	Medium	240	6	63642526417	3157625530553
115x5	Coarse	180	6	63642526416	3157625530546
115x5	Extra Coarse	120	6	63642526415	3157625530539

Dimensions key: W = Width, L = Length

ORBITAL SHEETS





QUICK RELEASE ORBITAL SHEETS



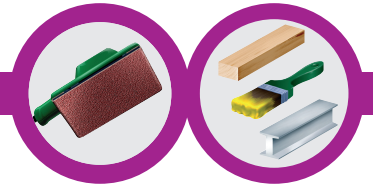
- High performance aluminium oxide for use on a variety of surfaces
- Hook and loop backing allows quick and easy orbital changing



PREPACK						
Dimensions (mm) WxL	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
93x185 	Fine	120	6	5	69957389801	8711479421327
	Medium	80	6	5	69957389800	8711479421303
	Coarse	50	6	5	69957389786	8711479421167
Machine Brand BLACK & DECKER, PEUGEOT						
Dimensions (mm) WxL	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
93x185 	Fine	120	6	5	63642526345	3157625530218
	Medium	80	6	5	63642526344	3157625530201
	Coarse	50	6	5	63642526342	3157625530195
Machine Brand BLACK & DECKER, PEUGEOT						

COATED ABRASIVES – SANDING ROLLS / ORBITAL SHEETS


ORBITAL SHEETS




- High performance Aluminium Oxide for use on a variety of surfaces
- Available in a variety of sizes and dust hole configurations to fit most brands of orbital sander




PREPACK

Dimensions (mm) WxL	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
93x230 	Fine	120	10	10	63642526321	3157625530089
	Medium	80	10	10	63642526320	3157625530072
	Coarse	50	10	10	63642526314	3157625530065


Machine Brand AEG/ATLAS COPCO, BLACK & DECKER, BOSCH, CASALS, FESTO, HITACHI, MAKITA, METABO, PEUGEOT, RHINO, RYOBI, SKIL, STAYER

Dimensions (mm) WxL	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
93x230 	Fine	120	10	10	63642526336	3157625530157
	Medium	80	10	10	63642526335	3157625530133
	Coarse	50	10	10	63642526330	3157625530126


Machine Brand BLACK & DECKER, BOSCH, CASALS, FESTO, MAKITA, METABO, RYOBI, SKIL

Dimensions (mm) WxL	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
93x230 	Fine	120	10	10	63642526341	3157625530188
	Medium	80	10	10	63642526340	3157625530171
	Coarse	50	10	10	63642526337	3157625530164

Machine Brand AEG/ATLAS COPCO, BLACK & DECKER, CASALS, PEUGEOT, RHINO, STAYER

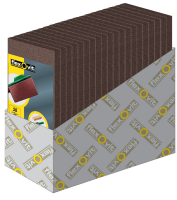
Dimensions (mm) WxL	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
115x280 	Fine	120	10	10	63642526328	3157625530119
	Medium	80	10	10	63642526327	3157625530102
	Coarse	50	10	10	63642526326	3157625530096





Machine Brand AEG/ATLAS COPCO, BLACK & DECKER, BOSCH, CASALS, FESTO, HITACHI, MAKITA, METABO, PEUGEOT, RHINO, RYOBI, SKIL, STAYER

Dimensions (mm) WxL	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
115x280 	Fine	120	10	10	63642526500	3157625530928
	Medium	80	10	10	63642526499	3157625530911
	Coarse	50	10	10	63642526498	3157625530904

Machine Brand BLACK & DECKER, BOSCH, CASALS, DEWALT, ELU, FELISATTI, FESTO, HITACHI, HOLZ HER, MAKITA, METABO, PEUGEOT, RYOBI

Dimensions key: W = Width, L = Length



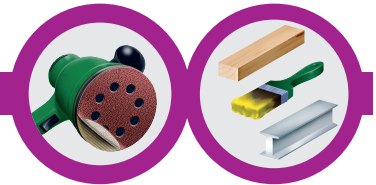
TRADE PACK						
Dimensions (mm) WxL	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
93x230 	Assorted	5x50 10x80 10x120	25	10	63642526604	3157625538054
Machine Brand AEG/ATLAS COPCO, BLACK & DECKER, BOSCH, CASALS, FESTO, HITACHI, MAKITA, METABO, PEUGEOT, RHINO, RYOBI, SKIL, STAYER						
Dimensions (mm) WxL	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
93x230 	Assorted	5x50 10x80 10x120	25	10	63642526614	3157625538139
Machine Brand BLACK & DECKER, BOSCH, CASALS, FESTO, MAKITA, METABO, RYOBI, SKIL						
Dimensions (mm) WxL	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
115x280 	Assorted	5x50 10x80 10x120	25	10	63642526608	3157625538092
Machine Brand AEG/ATLAS COPCO, BLACK & DECKER, BOSCH, CASALS, FESTO, HITACHI, MAKITA, METABO, PEUGEOT, RHINO, RYOBI, SKIL, STAYER						
Dimensions (mm) WxL	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
115x280 	Assorted	5x50 10x80 10x120	25	10	63642526639	3157625538221
Machine Brand BLACK & DECKER, BOSCH, CASALS, DEWALT, ELU, FELISATTI, FESTO, HITACHI, HOLZ HER, MAKITA, METABO, PEUGEOT, RYOBI						



SANDING DISCS



ECCENTRIC DISCS



- High performance Aluminium Oxide for use on a variety of surfaces
- Tough and durable backing for longer product life
- Hook and loop backing allows quick and easy disc changing
- Available in 3 sizes to fit most brands of eccentric sander



PREPACK

Diameter (mm)	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
115 	Fine	120	6	10	63642526386	3157625530324
	Medium	80	6	10	63642526385	3157625530317
	Coarse	50	6	10	63642526384	3157625530294
	Assorted	2x50 2x80 2x120	6	10	63642526501	3157625530935

Machine Brand BOSCH, EINHELL, KRESS, PEUGEOT, RYOBI, SKIL

Diameter (mm)	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
125 	Fine	120	6	10	63642526392	3157625530355
	Medium	80	6	10	63642526390	3157625530348
	Coarse	50	6	10	63642526387	3157625530331
	Assorted	2x50 2x80 2x120	6	10	63642526502	3157625530942

Machine Brand AEG/ATLAS COPCO, BLACK & DECKER, BOSCH, DEWALT, ELU, FEIN, FESTO, HITACHI, KRESS, MAKITA, METABO, RYOBI, SKIL



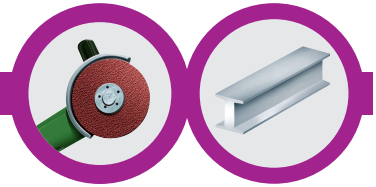
PREPACK						
Diameter (mm)	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
150	Fine	120	6	10	63642526397	3157625530386
	Medium	80	6	10	63642526396	3157625530379
	Coarse	50	6	10	63642526394	3157625530362
	Assorted	2x50 2x80 2x120	6	10	63642526503	3157625530959
Machine Brand BOSCH, DEWALT, ELU, FELISATTI, FLEX, HITACHI, IBREX PRO TOOL, KRESS, METABO, PEUGEOT, STAYER						



TRADE PACK						
Diameter (mm)	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
125	Fine	120	15	12	63642526709	3157625538399
	Medium	80	15	12	63642526708	3157625538382
	Coarse	50	15	12	63642526707	3157625538375
	Assorted	5x50 10x80 10x120	25	8	63642526710	3157625538405
Machine Brand AEG/ATLAS COPCO, BLACK & DECKER, BOSCH, DEWALT, ELU, FEIN, FESTO, HITACHI, KRESS, MAKITA, METABO, RYOBI, SKIL						
Diameter (mm)	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
150	Assorted	5x50 10x80 10x120	25	8	63642526714	3157625538443
Machine Brand BOSCH, DEWALT, ELU, FELISATTI, FLEX, HITACHI, IBREX PRO TOOL, KRESS, METABO, PEUGEOT, STAYER						



FIBRE DISCS



- High performance Aluminium Oxide for use on a variety of surfaces
- Extremely tough and durable fibre backing for longer life
- For use with the appropriate back-up pad (sold separately)



PREPACK

Diameter (mm)	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
115	Fine	80	3	5	63642527535	3157625554535
	Medium	50	3	5	63642527534	3157625554528
	Coarse	36	3	5	63642527531	3157625554498
Diameter (mm)	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
125	Fine	80	3	5	63642527538	3157625554566
	Medium	50	3	5	63642527537	3157625554559
	Coarse	36	3	5	63642527536	3157625554542



TRADE PACK

Diameter (mm)	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
115	Fine	80	10	10	63642527562	3157625554269
	Medium	50	10	10	63642527561	3157625554252
	Coarse	36	10	10	63642527550	3157625554245
Diameter (mm)	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
125	Fine	80	10	10	63642527565	3157625554603
	Medium	50	10	10	63642527564	3157625554283
	Coarse	36	10	10	63642527563	3157625554276



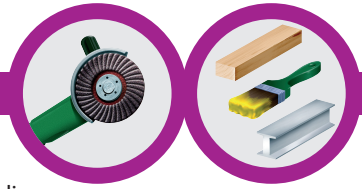
BACKING PADS FOR FIBRE AND SEMI FLEXIBLE DISCS

PREPACK

Dimensions (mm) Dx B	Quantity per Pack	Packs per Case	Article No.	Barcode
115x22	1	5	63642556835	3157625568365
125x22	1	5	63642556838	3157625568372

Dimensions key: D = Diameter, B = Bore



FLAP DISCS



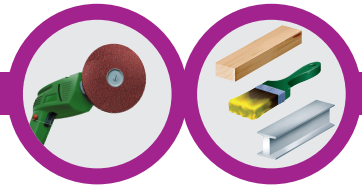
- Ideal for sanding contoured metal surfaces
- Angled flaps mean more abrasive makes contact with the workpiece than with a conventional fibre disc, increasing productivity
- Ideal for blending welds, deburring and finishing castings



PREPACK

Diameter (mm)	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
115 	Medium	80	1	10	63642527526	3157625554467
	Coarse	40	1	10	63642527525	3157625554443
Diameter (mm)	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
125 	Medium	80	1	10	63642527530	3157625554481
	Coarse	40	1	10	63642527528	3157625554474


DRILL MOUNTABLE DISCS



- High performance Aluminium Oxide for use on a variety of surfaces
- Strong paper backing for maximum durability



PREPACK

Diameter (mm)	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
115 	Fine	120	10	10	63642526383	3157625530287
	Medium	80	10	10	63642526382	3157625530263
	Coarse	50	10	10	63642526377	3157625530256
	Assorted	3x50 3x80 4x120	10	10	63642526496	3157625530898



BACKING PAD FOR DRILL MOUNTABLE DISCS

PREPACK

Dimensions (mm) DxH	Quantity per Pack	Packs per Case	Article No.	Barcode
125x12x6 (spindle)	1	5	63642556833	3157625568358

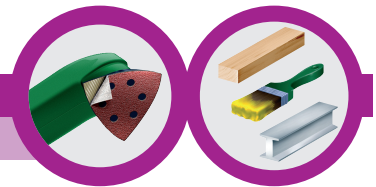


MULTI SANDING SHEETS



DELTA SANDING SHEETS


QUICK RELEASE



- High performance Aluminium Oxide for use on a variety of surfaces
- Hook and loop backing allows quick and easy sheet changing
- Fits most brands of delta sander




PREPACK

Dimensions (mm) W	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
94 	Fine	120	6	5	63642526401	3157625530416
	Medium	80	6	5	63642526400	3157625530409
	Coarse	50	6	5	63642526398	3157625530393
	Assorted	2x50 2x80 2x120	6	5	63642526505	3157625530966

Machine Brand BOSCH, MAKITA, METABO



TRADE PACK

Dimensions (mm) W	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
94 	Assorted	5x50 10x80 10x120	25	8	63642526721	3157625538498

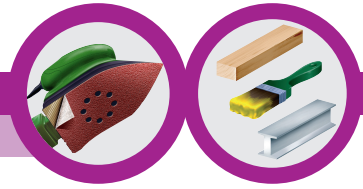
Machine Brand BOSCH, MAKITA, METABO

Dimensions key: W = Width, H = Height


DETAIL SANDING SHEETS

QUICK RELEASE


- High performance Aluminium Oxide for use on a variety of surfaces
- Hook and loop backing allows quick and easy sheet changing
- Available in 2 sizes that fit most brands of detail sander




PREPACK

Dimensions (mm) WxH	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
95x145 	Fine	120	6	5	63642526409	3157625530485
	Medium	80	6	5	63642526408	3157625530478
	Coarse	50	6	5	63642526407	3157625530461
	Assorted	2x50 2x80 2x120	6	5	63642526508	3157625530997

Machine Brand BLACK & DECKER

Dimensions (mm) WxH	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
102x152 	Fine	120	6	5	63642596419	3157625717701
	Medium	80	6	5	63642596418	3157625717695
	Coarse	50	6	5	63642596395	3157625717688

Machine Brand BOSCH, METABO

Dimensions (mm) WxH	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
105x175 	Fine	120	6	5	63642526405	3157625530454
	Medium	80	6	5	63642526404	3157625530447
	Coarse	50	6	5	63642526402	3157625530423
	Assorted	2x50 2x80 2x120	6	5	63642526506	3157625530973

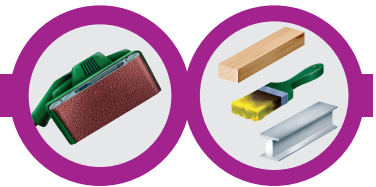
Machine Brand BLACK & DECKER



SANDING BELTS



CLOTH SANDING BELTS



- High performance Aluminium Oxide for use on a variety of surfaces
- Tough and durable cloth backing for increased durability and longer product life
- Available in multiple sizes to fit most brands of belt sander



PREPACK

Dimensions (mm) WxL	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
75x457	Fine	120	2	5	63642526464	3157625530737
75x457	Medium	80	2	5	63642526463	3157625530713
75x457	Coarse	50	2	5	63642526461	3157625530706

Machine Brand BLACK & DECKER, MAKITA, METABO, PEUGEOT, SKIL, STAYER, WEN

Dimensions (mm) WxL	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
75x533	Fine	120	2	5	63642526470	3157625530768
75x533	Medium	80	2	5	63642526469	3157625530751
75x533	Coarse	50	2	5	63642526466	3157625530744

Machine Brand AEG/ATLAS COPCO, BLACK & DECKER, BOSCH, CASALS, DEWALT, FREUD, HITACHI, HOLZ HER, MAKITA, METABO, PEUGEOT, PORTER CABLE, RHINO, ROCKWELL, RYOBI, SKIL, STANLEY

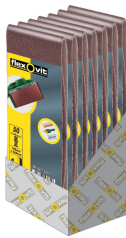
Dimensions (mm) WxL	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
100x560	Fine	120	2	5	63642526476	3157625530799
100x560	Medium	80	2	5	63642526474	3157625530782
100x560	Coarse	50	2	5	63642526471	3157625530775

Machine Brand AEG/ATLAS COPCO, BLACK & DECKER, DEWALT, ELU, FESTO, FESTOOL, HAFNER, RYOBI, SKIL

Dimensions key: W = Width, L = Length

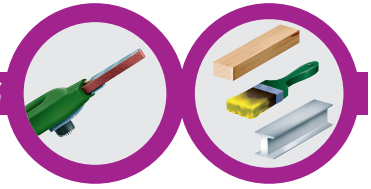


PREPACK						
Dimensions (mm) WxL	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
100x610	Fine	120	2	5	63642526479	3157625530829
100x610	Medium	80	2	5	63642526478	3157625530812
100x610	Coarse	50	2	5	63642526477	3157625530805
Machine Brand AEG/ATLAS COPCO, BOSCH, HITACHI, KANGO, KNOPP, LYON FLEX, MAKITA, METABO, PORTER CABLE, ROCKWELL, RYOBI, STANLEY, WOLF						
Dimensions (mm) WxL	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
100x690	Fine	120	2	5	66254473400	8711479560538
100x690	Medium	80	2	5	66254473401	8711479560552
100x690	Coarse	50	2	5	66254473402	8711479560569
Machine Brand VIRUTEX						



TRADE PACK						
Dimensions (mm) WxL	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
75x457	Assorted	2x50 2x80 2x120	6	7	63642526784	3157625538719
Machine Brand BLACK & DECKER, MAKITA, METABO, PEUGEOT, SKIL, STAYER, WEN						
Dimensions (mm) WxL	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
75x533	Assorted	2x50 2x80 2x120	6	7	63642526790	3157625538764
Machine Brand AEG/ATLAS COPCO, BLACK & DECKER, BOSCH, CASALS, DEWALT, FREUD, HITACHI, HOLZ HER, MAKITA, METABO, PEUGEOT, PORTER CABLE, RHINO, ROCKWELL, RYOBI, SKIL, STANLEY						
Dimensions (mm) WxL	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
100x560	Assorted	2x50 2x80 2x120	6	7	63642526810	3157625538849
Machine Brand AEG/ATLAS COPCO, BLACK & DECKER, DEWALT, ELU, FESTO, FESTOOL, HAFFNER, RYOBI, SKIL						
Dimensions (mm) WxL	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
100x610	Fine	120	4	7	63642526815	3157625538887
100x610	Medium	80	4	7	63642526813	3157625538863
100x610	Coarse	50	4	7	63642526812	3157625538856
100x610	Assorted	2x50 2x80 2x120	6	7	63642526816	3157625538894
Machine Brand AEG/ATLAS COPCO, BOSCH, HITACHI, KANGO, KNOPP, LYON FLEX, MAKITA, METABO, PORTER CABLE, ROCKWELL, RYOBI, STANLEY, WOLF						

CLOTH POWER FILE SANDING BELTS



- High performance Aluminium Oxide for use on a variety of surfaces
- Tough and durable cloth backing for increased durability and longer product life
- Available in 2 sizes to fit both Bosch and Black and Decker sanders



PREPACK

Dimensions (mm) WxL	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
13x454	Fine	120	4	10	63642526460	3157625530683
13x454	Medium	80	4	10	63642526439	3157625530676
13x454	Coarse	50	4	10	63642526438	3157625530669
13x454	Extra Coarse	36	4	10	63642526437	3157625530652

Machine Brand BLACK & DECKER



TRADE PACK

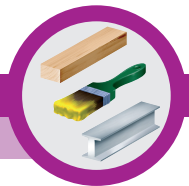
Dimensions (mm) WxL	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
13x454	Assorted	2x50 2x80 2x120	6	20	63642526733	3157625538573

Machine Brand BLACK & DECKER

SANDING BLOCK KITS & SPONGES



SANDING SPONGES – STANDARD



DUAL GRIT

- Ideal for sanding flat and contoured surfaces
- Two grits per sponge for maximum durability
- Can be washed and reused



PREPACK

Dimensions (mm) HxWxT	Grade	Quantity per Pack	Packs per Case	Article No.	Barcode
100x68.5x26	Fine/Medium	1	20	63642556852	3157625568419
100x68.5x26	Medium/Coarse	1	20	63642556853	3157625568426

SANDING SPONGES – LARGE



DUAL GRIT

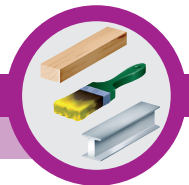
- Ideal for sanding flat and contoured surfaces
- Two grits per sponge for maximum durability
- Can be washed and reused



PREPACK

Dimensions (mm) HxWxT	Grade	Quantity per Pack	Packs per Case	Article No.	Barcode
225x76x25	Fine/Medium	1	8	63642556850	3157625568402

DOUBLE ANGLED SPONGES



DUAL GRIT

- Specially designed for sanding into angles, contours, and corners
- Two grits per sponge for maximum durability
- Can be washed and reused

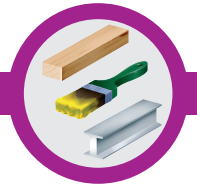


PREPACK

Dimensions (mm) HxWxT	Grade	Quantity per Pack	Packs per Case	Article No.	Barcode
126x72x26	Fine/Medium	1	10	63642556855	3157625568433
126x72x26	Medium/Coarse	1	10	63642556856	3157625568457

COATED ABRASIVES – SANDING BELTS / SANDING BLOCK KITS & SPONGES

LIGHTWEIGHT SANDING BLOCK KIT



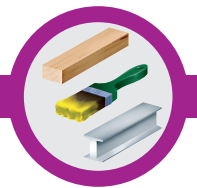
- General purpose aluminium oxide abrasive for maximum durability
- Lightweight block for sanding flat surfaces



PREPACK

Dimensions (mm) WxH	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
70x230	Assorted	1x50 2x80 2x120	1 block + 5 sheets	5	63642556827	3157625568334

QUICK RELEASE SANDING BLOCK KITS



- Hook and loop backing allows quick and easy sheet changing
- Foam block for comfortable sanding
- General purpose aluminium oxide abrasive for maximum durability



PREPACK

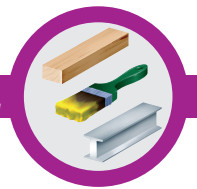
Dimensions (mm) WxH	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
70x125	Assorted	1x50 1x80 1x120	1 block + 3 sheets	5	63642556830	3157625568341



TRADE PACK

Dimensions (mm) WxH	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
70x125	Assorted	5x50 5x80 5x120	1 block + 15 sheets	10	63642557513	3157625569508

QUICK RELEASE SANDING BLOCK KIT REFILL



- Hook and loop backing allows quick and easy sheet changing
- General purpose aluminium oxide abrasive for maximum durability



PREPACK

Dimensions (mm) WxH	Grade	Grit	Quantity per Pack	Packs per Case	Article No.	Barcode
70x125	Fine	120	6	10	63642526349	3157625530249
70x125	Medium	80	6	10	63642526348	3157625530232
70x125	Coarse	50	6	10	63642526346	3157625530225



DIAMOND BLADES

- 52 Useful Information
- 54 Building Materials – General Purpose
- 55 Concrete and Reinforced Concrete
- 56 Ceramic and Stone Tiles
- 57 Roof Tiles, Granite and Hard Materials

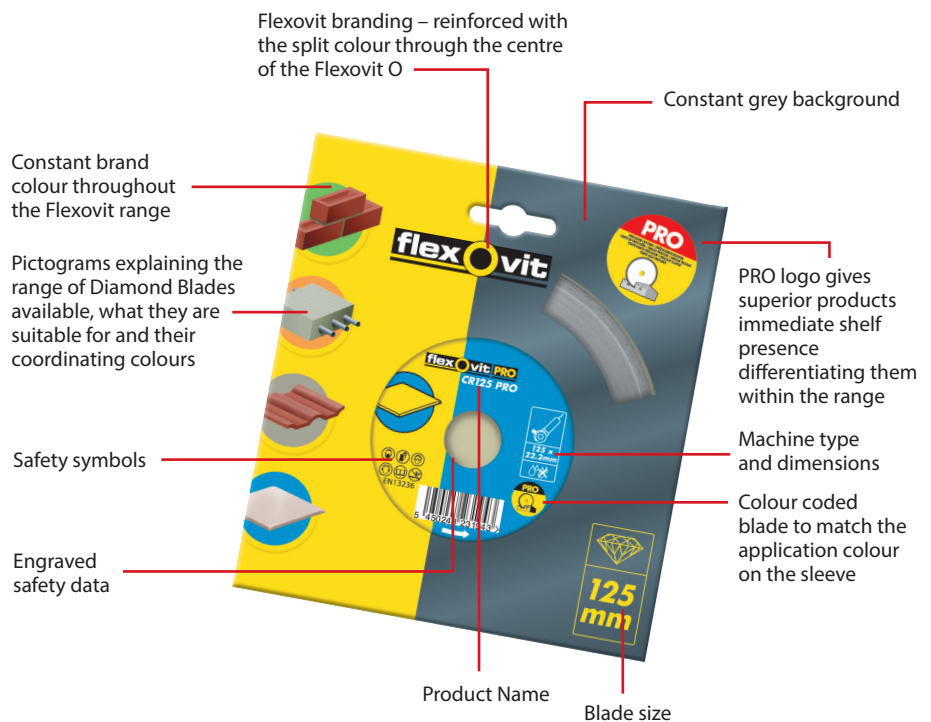


USEFUL INFORMATION

The use of Diamond Blades within the merchandising environment is rapidly growing as enthusiasts and professionals become increasingly more knowledgeable and experienced, demanding better finishes and faster results. With an in-depth knowledge of the construction and building industry Flexovit provides a range of Diamond Blades to meet any demand.

All Flexovit Diamond Blades conform to the highest European safety standard, EN13236, which ensures that all products are manufactured and tested to the highest quality. All Flexovit products are laser-marked in accordance with the requirements of EN13236.

UNDERSTANDING THE PRODUCT



DIFFERENTIATION WITHIN THE RANGE

Where greater differentiation is needed within a range, this is done through colour coding and application instructions.



Building Materials

Concrete & Reinforced Concrete

Ceramic & Stone Tiles

Roof Tiles, Granite & Hard Materials

SELECTING THE RIGHT PRODUCT

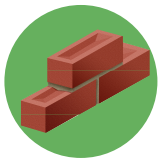
The Flexovit product line contains a wide range of diamond blades suitable for many different applications, in sizes ranging from 100mm to 230mm diameter, for use with portable angle grinders and small tile saws.

When choosing a diamond blade it is important to carefully consider the material to be cut as using the blade for its specific purpose prolongs the life and cutting speed.

Flexovit PRO diamond blades have premium attributes that give more advanced and professional performance levels. With Flexovit PRO Precision Cutting Diamond Blades there is significantly less chance of any chipping, burrs, or burn. The increased accuracy and thinner blades means they are much easier to use. Also less heat and dust is generated as a lower proportion of the wheel is in direct contact with the workpiece – resulting in a much cleaner, precise cut.

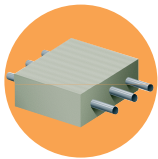
If the blade is used frequently then a Flexovit PRO with laser welded 10mm high segments should be used.

To aid product selection the application materials have been classified into four main areas, each with a unique colour coding.



Building Materials – General Purpose

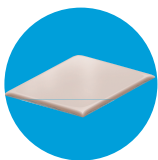
For use on most types of building materials, including building bricks, breeze blocks, paving slabs, concrete curb stones and clay roof tiles. The products have a segmented design where the diamond segments are sintered (baked) on to the steel core. Typically the blades have 7mm high segments and last more than 50 times longer than conventional cutting-off wheels. However, the Flexovit PRO (longer life) segmented diamond blade features 10mm high segments and lasts more than 40% longer than the standard blades.



Concrete and Reinforced Concrete

Concrete and reinforced concrete blades are manufactured by fusing the pre-sintered diamond segments to the metal centre of the blade using a laser. This gives increased strength compared to sintered blades and increases the strength of the bond between the diamond segments and the steel core. This makes the blades ideal for intensive use on hard compact materials that are difficult to cut, such as concrete, reinforced concrete, clay roof tiles, and hard building bricks.

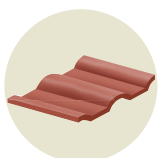
Standard blades have 7mm high segments and last more than 75 times longer than cutting-off wheels. However, the PRO (longer life) segmented diamond blade featuring 10mm high segments generally last 40% longer than the standard blades.



Ceramic and Stone Tiles

These diamond blades have been specifically designed for cutting ceramic and stone tiles. When working with these materials the quality of cut is extremely important and a continuous rim diamond blade is most effective. The continuous rim is designed to achieve a smooth, fine edge.

For a very precise and accurate cut Flexovit PRO (precision) with its ultra thin 1.4mm thickness, should be used. It gives excellent quality, a very accurate cut and minimized chance of chipping the work piece. Continuous rim blades can be used wet or dry, but using wet is advised to achieve the ultimate cut.

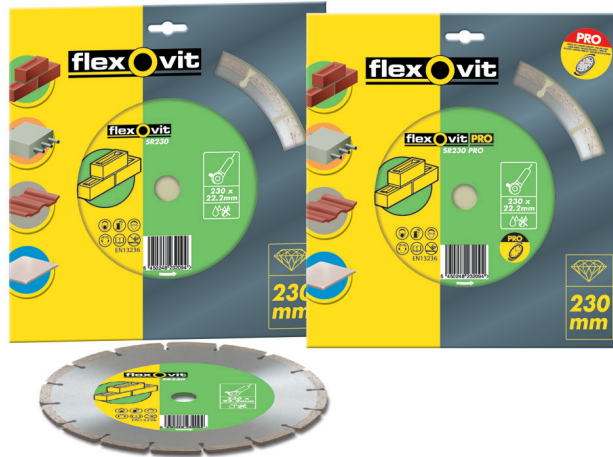


Roof Tiles, Granite and Hard Materials

Hard materials, such as roof tiles, granite, and marble, are most effectively cut using a Continuous Rim Turbo diamond blade. Its turbo rim makes the product much smoother and easier to use than segmented blades. The standard rim height is 7mm, but the PRO (longer life) blade features 10mm high segments and lasts more than 40% longer than the standard blades.



BUILDING MATERIALS – GENERAL PURPOSE

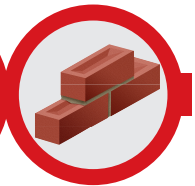
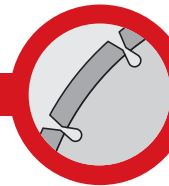


PRO



SEGMENTED SINTERED

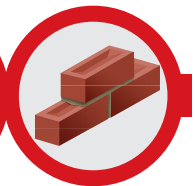
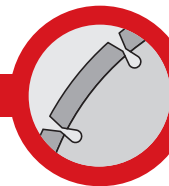
- 10mm high segments give longer cutting life
- For cutting general purpose building materials



Dimensions (mm) DxHxTxB	Product Name	Quantity per Pack	Article No.	Barcode
115x10x2x22.23	SR 115 PRO	1	70184622072	5450248232100
125x10x2.1x22.23	SR 125 PRO	1	70184622073	5450248232117
230x10x2.5x22.23	SR 230 PRO	1	70184622074	5450248232124

SEGMENTED SINTERED

- Economy product
- For cutting general purpose building materials



Dimensions (mm) DxHxTxB	Product Name	Quantity per Pack	Article No.	Barcode
115x7x2x22.23	SR 115	1	70184622068	5450248232063
125x7x2.1x22.23	SR 125	1	70184622069	5450248232070
180x7x2.4x22.23	SR 180	1	70184622070	5450248232087
230x7x2.5x22.23	SR 230	1	70184622071	5450248232094

Dimensions key: D = Diameter, H = Height, T = Thickness, B = Bore

CONCRETE & REINFORCED CONCRETE

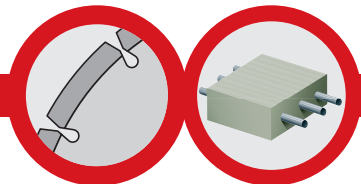


PRO



SEGMENTED LASER WELDED

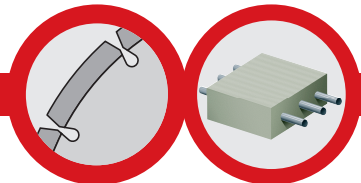
- 10mm high segments give longer cutting life
- Segments are laser welded for enhanced performance
- Enhanced specification for a smooth cut
- For cutting concrete, reinforced concrete and general purpose building materials



Dimensions (mm) DxHxTxB	Product Range	Quantity per Pack	Article No.	Barcode
230x10x2.5x22.23	SR 230 LASER PRO	1	70184622065	5450248232032

SEGMENTED LASER WELDED

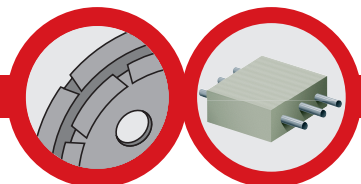
- For cutting concrete, reinforced concrete and general purpose building materials
- Segments are laser welded for enhanced performance



Dimensions (mm) DxHxTxB	Product Range	Quantity per Pack	Article No.	Barcode
115x7x2.2x22.23	SR 115 LASER	1	70184622062	5450248232001
125x7x2.2x22.23	SR 125 LASER	1	70184622063	5450248232018
230x7x2.5x22.23	SR 230 LASER	1	70184622064	5450248232025

DOUBLE RIMMED CUP GRINDER

- Universal grinding cup designed for surface treatment
- For levelling concrete, reinforced concrete and general purpose building materials



Dimensions (mm) DxHxTxB	Product Range	Quantity per Pack	Article No.	Barcode
100x5x8x22.23/16	MR 100	1	70184622076	5450248232131
125x5x8x22.23	MR 125	1	70184622077	5450248232148

DIAMOND BLADES – BUILDING MATERIALS / REINFORCED CONCRETE

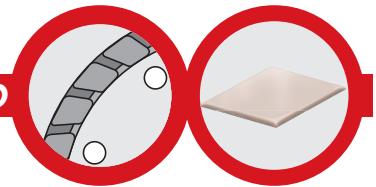


CERAMIC & STONE TILES



CORRUGATED RIM THIN CUT SINTERED

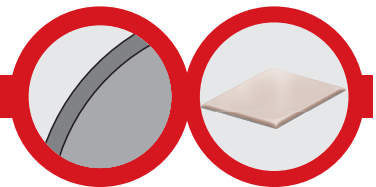
- Ultra thin blade gives an excellent quality, highly accurate cut (no chipping)
- Designed for cutting ceramic and stone tiles
- Jet rim for improved blade performance



Dimensions (mm) DxHxTxB	Product Name	Quantity per Pack	Article No.	Barcode
115x7x1.4x22.23 - Ultra Thin 1.4mm	CR 115 PRO	1	70184622054	5450248231936
125x7x1.4x22.23 - Ultra Thin 1.4mm	CR 125 PRO	1	70184622055	5450248231943

CONTINUOUS RIM SINTERED

- Designed for cutting ceramic and stone tiles
- Continuous rim gives a good quality cut
- 180x25.4/22.23 can work on both bench tile saws and angle grinders



Dimensions (mm) DxHxTxB	Product Name	Quantity per Pack	Article No.	Barcode
115x5x1.8x22.23	CR 115	1	70184622050	5450248231899
125x5x1.8x22.23	CR 125	1	70184622051	5450248231905
180x5x1.8x25.4/22.23	CR 180	1	70184622053	5450248231929
230x5x1.8x22.23	CR 230	1	70184622052	5450248231912

Dimensions key: D = Diameter, H = Height, T = Thickness, B = Bore

ROOF TILES, GRANITE & HARD MATERIALS

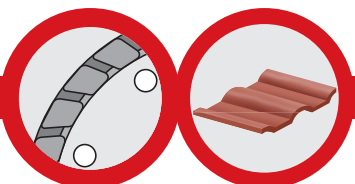


PRO



CONTINUOUS RIM TURBO SINTERED

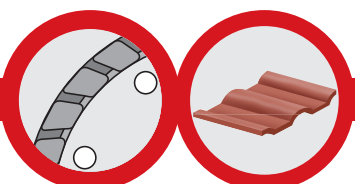
- Turbo rim for a smooth high quality cut
- For cutting hard materials
- Longer cutting life due to 10mm high segments



Dimensions (mm) DxHxTxB	Product Name	Quantity per Pack	Article No.	Barcode
115x10x2.1x22.23	CR 115 TURBO PRO	1	70184622059	5450248231981
230x10x2.6x22.23	CR 230 TURBO PRO	1	70184622060	5450248231998

CONTINUOUS RIM TURBO SINTERED

- For cutting hard materials
- Turbo rim for a smooth high quality cut



Dimensions (mm) DxHxTxB	Product Name	Quantity per Pack	Article No.	Barcode
115x7x2.1x22.23	CR 115 TURBO	1	70184622056	5450248231950
125x7x2.1x22.23	CR 125 TURBO	1	70184622057	5450248231967
230x7x2.6x22.23	CR 230 TURBO	1	70184622058	5450248231974

DIAMOND BLADES – CERAMIC & STONE TILES / ROOF TILES, GRANITE & HARD MATERIALS



ACCESSORIES

- 60 Useful Information
- 62 Steel Wire Wheels and Brushes
- 64 Buffing and Polishing Products
- 66 Backing Pads and Adaptor Shafts



USEFUL INFORMATION

In addition to the core abrasives range, Flexovit offers a number of accessories which compliment the range providing a complete abrasives solution.

Within accessories Flexovit provides polishing products, and steel wire brushes, as well as a range of back-up pads for use with coated abrasive discs.

STEEL WIRE BRUSHES

Flexovit offers a comprehensive range of steel wire brushes for use with electric drills, angle grinders, bench grinders, and pedestal grinders. All of the products are designed for cleaning and general surface preparation of wood, paint or metal but the different types give each product specific qualities making them more suitable for different applications.

Selecting the Right Product

All Steel Wire Brushes can be used on wood, metal or painted surfaces.



General Cleaning Steel Wire Brush

This product is used for general cleaning, light rust removal and deburring metal. It can also be used on wood and paint. Being drill mounted makes this product extremely flexible.



Steel Wire Cup Brush

Designed for general cleaning of wood, paint, and metal, this product can be used with most types of electric drill.



Steel Wire End Brush

The steel wire end brush is designed for general cleaning, rust removal and deburring of hard to reach areas and intricate contours. It can be used on most electric drills which makes this product very flexible.



Light/Medium Cleaning Crimped Steel Wire Cup Brush

This multipurpose product is designed for use on angle grinders. Crimped wire is very flexible and therefore ideally suited to light rust removal and surface treatment, as well as removing light burrs.



Crimped Steel Wire Wheel

This multipurpose product is designed for use on bench grinders. Reduction rings are included in the pack allowing the bore size to be reduced from the standard dimension to fit most types of machine. Crimped wire is extremely flexible and therefore ideally suited to light rust removal and surface treatment, as well as removing light burrs.



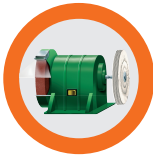
Heavy Cleaning Twisted knot steel wire cup brush

This product is ideal for rust removal, cleaning welds, and extreme cleaning of large areas. The twisted wire is generally less flexible than crimped wire. For use on angle grinders.

BUFFING AND POLISHING PRODUCTS

The range of buffing and polishing products offered by Flexovit is designed to encompass and surpass all consumer requirements encountered within a merchandising environment. The range includes products for use on electric drills, orbital sanders, angle grinders, and bench grinders. All of the products are designed for use on either plastic or metal surfaces. Compound blocks are also available adding to the products' performance in providing the ultimate surface finish.

Selecting the Right Product



Buffing Wheel

Designed for use on bench and pedestal grinders, buffing wheels are ideal for polishing, finishing or removing dust from metal or PVC surfaces. They can be used with or without a polishing compound and are available in 2 different sizes.



Fleece Bonnet

This product is manufactured from wool making it ideal for polishing, finishing, or waxing metal or PVC surfaces. It can be used on an eccentric sander, electric drill, or angle grinder (max 35m/s). It has a hook and loop backing that allows quick and easy disc changing and can be used with or without a polishing compound.



Polishing Sponge

This sponge can be used for polishing, finishing, or waxing metal or PVC surfaces. It can be used on an eccentric sander, electric drill, or angle grinder (max 35m/s). It has a hook and loop backing that allows quick and easy disc changing and can be used with or without a polishing compound.



Polishing Blocks

Green Block

Used to accompany a polishing wheel or disc, in order to produce a high gloss finish on metal and PVC surfaces.

Brown Block

Used to accompany a polishing wheel or disc, to clean dirt from metal or PVC surfaces.



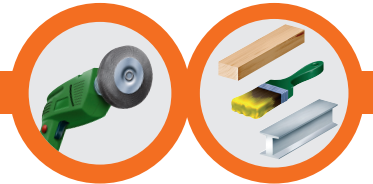
STEEL WIRE WHEELS & BRUSHES



STEEL WIRE BRUSHES



- For general cleaning of wood, paint and metal
- 6mm spindle, for use with most electric drills
- Suitable for light rust removal and deburring

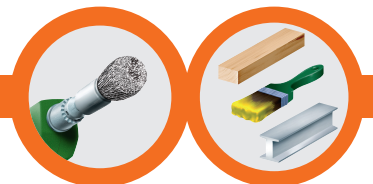


Diameter (mm)	Grade	Max RPM/ M/S	Quantity per Pack	Packs per Case	Article No.	Barcode
75x6 (spindle)	Coarse	4500	1	10	63642556882	3157625568556
100x6 (spindle)	Coarse	4500	1	10	63642556883	3157625568563

STEEL WIRE END BRUSH



- For general cleaning of wood, paint and metal
- 6mm spindle, for use with most electric drills
- Suitable for light rust removal and deburring
- Ideal for use on hard to reach areas and intricate contours



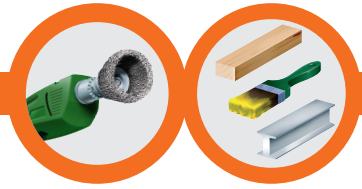
Diameter (mm)	Grade	Max RPM/ M/S	Quantity per Pack	Packs per Case	Article No.	Barcode
25x6 (spindle)	Coarse	4500	1	10	63642556889	3157625568617

Dimensions key: D = Diameter, T = Thickness, B = Bore

STEEL WIRE CUP BRUSHES



- For general cleaning of wood, paint and metal
- 6mm spindle, for use with most electric drills

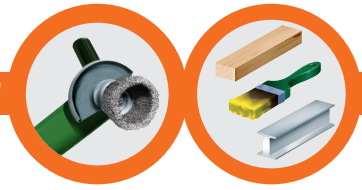


Diameter (mm)	Grade	Max RPM/ M/S	Quantity per Pack	Packs per Case	Article No.	Barcode
50x6 (spindle)	Coarse	4500	1	10	63642556885	3157625568587
75x6 (spindle)	Coarse	4500	1	10	63642556887	3157625568594

CRIMPED STEEL WIRE CUP BRUSH



- For light/medium cleaning of wood, paint and metal
- Ideal for light rust removal, surface treatment and removing burrs
- For use with angle grinders

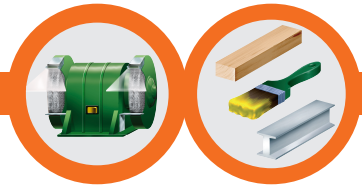


Diameter (mm)	Grade	Max RPM/ M/S	Quantity per Pack	Packs per Case	Article No.	Barcode
60	Medium	12500	1	3	63642556881	3157625568549

CRIMPED STEEL WIRE WHEELS



- For light/medium cleaning of wood, paint and metal
- For use with Bench grinders
- Ideal for light rust removal, surface treatment and removing burrs
- Reduction rings included

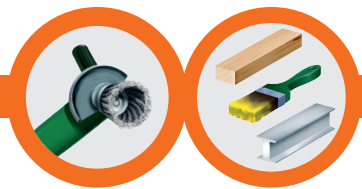


Dimensions (mm) DxTxB	Grade	Max RPM/ M/S	Quantity per Pack	Packs per Case	Article No.	Barcode
125x18x20	Medium	5350	1	3	63642556890	3157625568624
150x18x32	Medium	5350	1	3	63642556891	3157625568631

TWISTED KNOT STEEL WIRE CUP BRUSH



- For Heavy Cleaning of wood, paint and metal
- For use with angle grinders
- Ideal for rust removal, cleaning welds and extreme cleaning of large areas



Diameter (mm)	Grade	Max RPM/ M/S	Quantity per Pack	Packs per Case	Article No.	Barcode
65	Coarse	12500	1	3	63642556880*	3157625568532

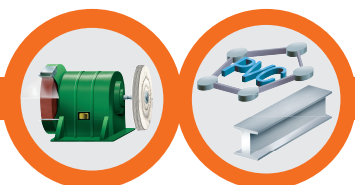
* MTO, Minimum order quantity: 108



BUFFING & POLISHING PRODUCTS



BUFFING WHEELS

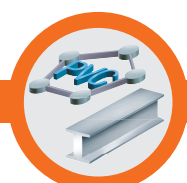


- For polishing, finishing and removing dust from metal or PVC surfaces
- Can be used with or without a polishing compound
- For use on a bench or pedestal grinder



Diameter (mm)	Max RPM/ M/S	Quantity per Pack	Packs per Case	Article No.	Barcode
125	35	1	5	63642556858	3157625568464
150	35	1	5	63642556860	3157625568471

FLEECE BONNET



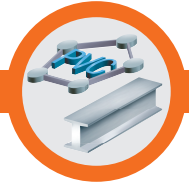
- For polishing, finishing or waxing metal or PVC surfaces
- Hook and loop quick change backing
- Can be used with or without a polishing compound
- Can be used on an angle grinder, eccentric sander, or electric drill



Diameter (mm)	Quantity per Pack	Packs per Case	Article No.	Barcode
125	1	5	63642556861	3157625568488

POLISHING SPONGE

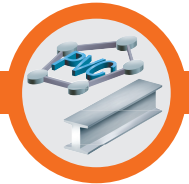
- For polishing, finishing or waxing metal or PVC surfaces
- Hook and loop quick change backing
- Can be used with or without a polishing compound
- Can be used on an angle grinder, eccentric sander, or electric drill



Diameter (mm)	Quantity per Pack	Packs per Case	Article No.	Barcode
125	1	5	63642556862	3157625568495

POLISHING COMPOUND BLOCKS

- For use with a buffing wheel, fleece bonnet or polishing sponge



Colour	Application	Quantity per Pack	Packs per Case	Article No.	Barcode
Brown Polishing Compound Block	Cleaning Dirt	1	5	63642556865	3157625568518
Green Polishing Compound Block	Providing a high gloss finish	1	5	63642556863	3157625568501

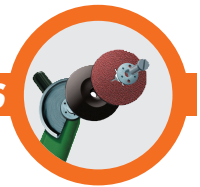


BACKING PADS & ADAPTOR SHAFTS



BACKING PADS FOR FIBRE & SEMI FLEXIBLE DISCS

- For use with all angle grinders
- For fibre discs and all types of semi-flexible discs



Dimensions (mm) Dx B	Quantity per Pack	Packs per Case	Article No.	Barcode
115x22	1	5	63642556835	3157625568365
125x22	1	5	63642556838	3157625568372

BACKING PAD FOR DRILL MOUNTABLE DISCS

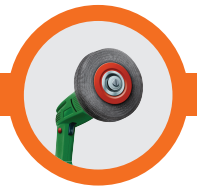
- 6mm spindle, for use with most electric drills



Dimensions (mm) Dx B	Quantity per Pack	Packs per Case	Article No.	Barcode
125x12x6 (spindle)	1	5	63642556833	3157625568358

ADAPTOR SHAFT

- For buffing wheels, grinding stones and brushes
- For use with most electric drills



Application	Quantity per Pack	Packs per Case	Article No.	Barcode
Conventional drilling machines	1	5	63642556866	3157625568525

Dimensions key: D = Diameter, B = Bore



TECHNICAL INFORMATION

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- 77 Diamond Blades



TECHNICAL INFORMATION



CUTTING-OFF AND GRINDING WHEELS

General Safety

Instructions for use

Cutting-Off and Grinding wheels should only be used on materials for which they are suitable. This is shown by means of pictograms on the product, the packaging and in the catalogue.

Cutting-Off Wheels

When using cutting-off wheels, keep the wheel straight in the cut and apply light pressure – let the wheel do the work.

Grinding Wheels

When using grinding wheels keep the wheel at an angle of 30-40 degrees to the work piece.

Safety Measures

Suitable eye protection must be worn. It is recommended that other safety equipment is also used.



Mouth Protection



Wear Gloves



Eye Protection



Ear Protection



Read Instruction



Not for Side Grinding



Damaged Wheel

Protection of the Workpiece

Portable Angle grinders should be used in such a manner that sparks fly away from the operator's body and any flammable material.

Safety Guards

The wheel guard of the machine must be in position and securely fixed.

Stopping the Machine

Switch off the machine and allow the wheel to stop completely before placing it on a bench or on the floor. Never bring the wheel to rest by applying pressure to the wheel surface.

Shelf Life of Cutting-Off and Grinding Wheels



All cutting-off and grinding wheels have a use by date engraved on the metal bore ring. Wheels should not be used after this date.


Troubleshooting Guide

To get the best from Flexovit cutting-off and grinding wheels it is important that you:

- Determine the material application and select the most suitable Flexovit wheel. Using the right wheel for the right material is very important for the life and cutting/ grinding behaviour of the wheel. Please consult your local Customer Service or Sales Representative, if in doubt.
- Check the machine is operating correctly and that the machine does not exceed the speed indicated on the wheel. Always use the wheel at its recommended speed.

Below is a troubleshooting guide that will help you recognise and solve some of the most common problems associated with cutting-off and grinding.

CUTTING-OFF WHEELS: Type 41  Type 42 		
Problem	Possible cause	Solution
Excessive wheel wear	In case of white cutting edge: Wheel too soft Operating speed too low Decrease of rpm during cutting	Use harder wheel Increase rpm up to max. (80m/sec) Use machine with more power Reduce pressure on the machine
Wheel does not cut	In case of blue cutting: Wheel too hard or too thick Peripheral speed too low	Use softer or thinner Flexovit wheels Check peripheral speed Increase rpm up to max. (80m/sec)
Crumbled wheel edge	Cutting-Off wheel used for grinding operations Work piece is moving Too much side-pressure	Use a grinding wheel for grinding operations Clamp the work piece properly Add only the radial pressure to the wheel
Arborhole or centre break out	Wheel sticks in the work piece / material Cutting-Off wheel used for grinding operations Too much side pressure Different diameter top/bottom flange	Use more radial pressure and swing the wheel forwards and backwards Use a grinding wheel for grinding operations Add only the radial pressure to the wheel Use flanges with the same diameter

GRINDING WHEELS: Type 27 		
Problem	Possible cause	Solution
Excessive wheel wear	Wheel too soft Too much pressure Decrease of peripheral speed Too low peripheral speed	Use harder wheel Reduce pressure, let the wheel do the grinding Use machine with more power Reduce pressure on the machine Max. 80 m/s is optimum speed
Wheel does not grind	Wheel too hard, wheel glazing Not enough pressure Machine power too low	Use softer wheel Increase pressure Use machine with more power
Crumbled wheel edge	Grinding angle too flat Work piece is moving Too much pressure	Change angle to 30–40° Clamp the work piece properly Reduce pressure, let the wheel do the grinding
Out of Balance (vibration)	Dirty flanges Wheel mounting insecure Flanges with different diameter	Clean flanges Tighten flanges Replace flanges

SAFETY ADVICE – DO'S AND DON'TS:

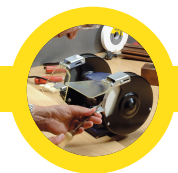
For your safety you should ensure that you are fully aware of how to safely use cutting-off and grinding wheels.

- ✓ **DO** always handle and store wheels carefully. All cutting and grinding wheels should be placed on top of each other or stored in the original packaging
- ✓ **DO** always visually inspect all wheels before mounting for possible damage in transit
- ✓ **DO** always use a safety guard and ensure that it is correctly positioned and securely fitted. It should cover at least one half of the wheel and protect the operator in the unlikely event of a wheel breakage
- ✓ **DO** always switch 'OFF' the power at supply source and/or remove the plug from the socket before changing the wheel
- ✓ **DO** always use the tools supplied by the machine manufacturer to change the wheel
- ✓ **DO** always ensure that the speed of the machine does not exceed the operating speed marked on the wheel
- ✓ **DO** allow newly mounted wheels to run at operating speed, with the guard in place, for a reasonable time before cutting or grinding
- ✓ **DO** always wear EYE PROTECTION
- ✓ **DO** always wear appropriate safety clothing such as DUST MASK, GLOVES, EAR PROTECTION, OVERALLS AND SAFETY SHOES
- ✓ **DO** always secure the workpiece firmly while it is being cut or ground
- ✓ **DO** grind at an angle above 30 degrees to the workpiece with a depressed centre grinding wheel
- ✓ **DO** keep the working area around cutting and grinding operations clear

DON'TS!

- ✗ **DON'T** store wheels in a damp atmosphere or in extreme temperatures
- ✗ **DON'T** mount a damaged wheel
- ✗ **DON'T** EVER exceed the maximum operating speed marked on the wheel
- ✗ **DON'T** force a wheel onto a machine spindle
- ✗ **DON'T** tighten the mounting nut or locking flange excessively. Doing so can distort the flanges
- ✗ **DON'T** use a machine which is not in good mechanical condition
- ✗ **DON'T** use a machine without a wheel guard
- ✗ **DON'T** use wheels without proper ventilation or dust protection equipment
- ✗ **DON'T** stop the wheel by applying pressure to the periphery or face. Always switch the machine off and allow the wheel to stop revolving
- ✗ **DON'T** allow the wheel to be trapped or pinched in the cut
- ✗ **DON'T** apply excessive pressure onto the wheel so that the driving motor slows down
- ✗ **DON'T** grind on the side of cutting-off wheels
- ✗ **DON'T** grind with a depressed centre grinding wheel at an angle below 30 degrees to the workpiece

BONDED ABRASIVES



Safety in the Use and Storage of Grinding Wheels

Stringent safety standards are maintained throughout the manufacture of Flexovit Bonded abrasives. To further reduce the risk of accidents, the law requires that certain basic precautions are taken in the storage and use of abrasive wheels.

The following points are intended to act as a reminder for those involved in the storage and use of grinding wheels. It is no substitute for careful study of the full regulations and codes of practice. Anyone requiring advice on specific safety matters relating to grinding wheels should contact their local Customer Service Centre detailed on the back cover of this catalogue.

Further information on bonded safety, together with advice on operating speeds and machine types can be found in safety booklets issued by FEPA (Federation of European Producers of Abrasives).

Personal Protection

Safety goggles, ear muffs, safety gloves, dust masks, leather aprons and safety shoes must be worn.

Storage

Always store and handle bonded abrasive products carefully. Storage conditions should be dry and free from large temperature variations.

Testing the Product prior to use – The Ring Test

Always examine a product for damage before mounting. The best method of inspecting a vitrified grinding wheel is by performing a ring test.

The ring test must be performed before the wheel is mounted on a grinding machine. Ring tests depend on the dampening characteristics of a cracked wheel altering the sound emitted when the wheel is tapped lightly. To perform the ring test wheels should be held through the bore at a 45 degree angle to the ground and then tapped gently on both sides with a light non-metallic element, such as the handle of a screwdriver.

An undamaged wheel will give a clear tone. If cracked, there will be a dead sound and not a clear ring. In this instance the wheel should not be used.

Wheels must be dry and free from packaging when doing the ring test.

Wheel Speed

The initial speed of the wheel at full diameter should not exceed the maximum operating speed (MOS) specified on the wheel. Do not put the wheel in contact with the work piece until it is up to speed.

When is a Grinding Wheel Worn Out?

The usable portion of an abrasive wheel is that which extends beyond the mounted flanges. A wheel should not be worn down to a size which would allow the mounted flanges to come into contact with the work piece, or work piece holding fixture.

What are the Major Causes of Grinding Wheel Breakages?

A grinding wheel is a safe tool when used correctly. All Flexovit Grinding Wheels are manufactured and tested in accordance with FEPA regulations. However, when grinding wheels are shipped they may be exposed to forces that could damage them. Listed below are some of the other major causes of grinding wheel breakages:

- Using a grinding wheel damaged during transportation, storage, or as a result of careless or improper handling is extremely dangerous. Carefully inspect all grinding wheels before mounting them. NEVER MOUNT A DAMAGED GRINDING WHEEL.
- Selecting the wrong grinding wheel for the job. NEVER GRIND MATERIAL FOR WHICH THE GRINDING WHEEL IS NOT DESIGNED.
- Incorrect machine. NEVER FORCE A GRINDING WHEEL ON TO THE SPINDLE, THEY SHOULD ALWAYS BE A SLIDING FIT.
- Machine operating speed higher than grinding wheel recommended MOS. NEVER OVERSPEED A GRINDING WHEEL.
- Poor machine maintenance. FAILURE TO PROPERLY MAINTAIN A GRINDING MACHINE CAN CAUSE GRINDING WHEEL BREAKAGES RESULTING IN SERIOUS INJURY OR DEATH.
- Poor wheel balance.
- Jamming the work into the grinding wheel.
- Grinding with sufficient force so the motor slows noticeably or the work gets hot.
- Grinding on the wrong surface of a grinding wheel. i.e. On the side of a straight grinding wheel.
- For additional information on grinding wheel safety please contact your local Saint-Gobain Abrasives Customer Service Centre (contact details are given on the back cover of this catalogue).

Safety in the Use of Spindle Mounted Points

Preparation for Use

Ensure that the spindle is correctly centred in the collet or chuck, and is fixed securely. Do not allow the mounted point to rotate at a speed higher than that recommended by the manufacturer. The spindle speed in rpm must never exceed that specified. Do not put the mounted point in contact with the work piece until it is up to speed.

Personal Protection

It is recommended that safety goggles are worn.

Operation

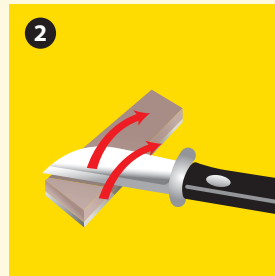
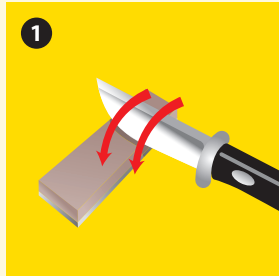
Flexovit mounted points have 6mm spindles which should only be used with 6mm collets. To prevent the spindle becoming loose in the collet or chuck do not use excessive pressure when grinding.

Safety in the Use of Sharpening Stones

Sharpening Stones are very effective when used correctly. Following these simple guidelines will make sure that you use them safely and effectively.

Sharpening blades, knives, and other tools

There is nothing more impractical than a dull blade. With these simple steps you can restore their sharpness easily and safely.



Step 1

Place knife or blade diagonally across stone and tilt heel of blade 15–35 degrees to meet factory bevel angle.

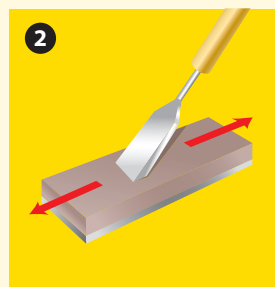
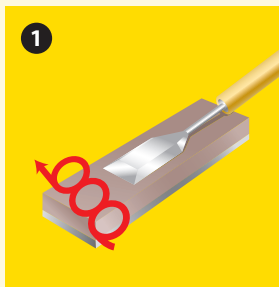
Step 2

Holding wrists rigid, draw across and down from heel to tip of knife blade.

Step 3

Alternate blade sides until sharp. Do not be overly concerned about the grinding angle, but do control the consistency of the angle throughout the sharpening.

Sharpening Chisels



Step 1

First flatten the face by guiding blade across stone length using long, oval strokes until you have a uniform surface and finish.

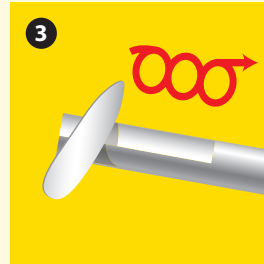
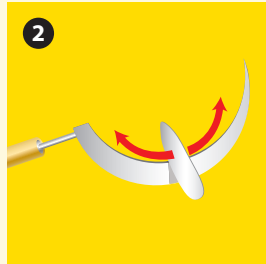
Step 2

Establish the angle of the bevel. Holding wrists rigid, move the blade forward down the length of the stone using the whole stone width, applying pressure only in the forward motion.

Step 3

Remove wire edge by lightly stroking the stone against the cutting edge of the chisel.

Sharpening Curved General Tools



Step 1

Clamp tool handle in vice or hold by the handle.

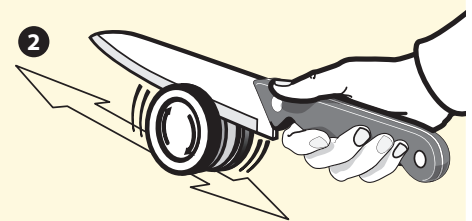
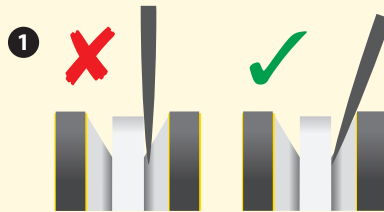
Step 2

Apply stone at an angle parallel with bevel edge.

Step 3

Stroke in small circular motions on one side of the blade and then the other.

Knife Sharpener



Step 1

Place the sharpener on a flat surface and position the knife's edge against the stone, as shown in the diagram.

Step 2

Apply slight pressure, move the knife back and forth in a saw-like movement, so that the knife's cutting edge slides on the stone. Allow the sharpener to roll freely during this operation. Repeat the motion 10 to 15 times on each side of the cutting edge.

Step 3

To obtain a cutting edge similar to that of a blade follow the above steps and then slide each side of the blade two more times, this time applying less pressure with a very gentle motion.

COATED ABRASIVES



What is a Coated Abrasive?

Coated abrasives are generally used for sanding, deburring, scouring, polishing, and finishing applications. They are manufactured in a wide variety of forms, types, and dimensions. However, all coated abrasive products consist of the same 3 specific components, which are abrasive grain, backing material, and bond. Varying each of these components helps give each abrasive product unique qualities that make it suitable to specific applications.

Abrasive Grain

A variety of different abrasive grains are used which can be categorized into two main types:

Synthetic Abrasives

Aluminium Oxide and Silicon Carbide are the two synthetic abrasive grains used in Flexovit products. These are manufactured at very high temperatures to help produce a much harder abrasive grain. Hardness is a key requirement of an abrasive grain as it must be hard enough to cut and tough enough not to disintegrate.

- **Aluminium Oxide** is a hard abrasive grain characterized by a cool cut, long life and the ability to fracture under pressure, producing new cutting edges.
- **Silicon Carbide** is the hardest and sharpest grain used within conventional abrasives. Its extreme sharpness makes it ideal for fine finishing and its supreme hardness makes it excellent for use on stone and hard materials.

Natural Abrasives

Emery and Glass are the two natural abrasives used in Flexovit products. They are generally much softer than synthetic abrasives and are ideal for light stock removal.

Grain Distribution

There are two types of grain distribution:

Open Coat Distribution

Open Coat covers 40-60% of the backing material with grain leaving larger spaces between each grain. This makes this type of product ideal for fast removal of stock where a coarse, strong, longer lasting product is required.

Closed Coat Distribution

Closed Coat has a 100% coverage of the backing material and therefore has a high ratio of sharp grain to surface. It is recommended for use where a fine and smooth finish is required.

Backing Material

Backing Materials must be smooth enough to allow a uniform application of the adhesive coating, strong enough to withstand sanding pressures, and flexible enough to conform to the contours of the workpiece.

The Flexovit Merchandising Range includes a wide variety of backing materials including paper, cotton & polyester fabric and fibre materials. Also, waterproof paper products are specially treated making them suitable for use with water.

Paper

Paper is the most common backing material. The product's performance can vary as a result of the weight of the paper backing. Lighter paper is generally more flexible and heavier paper is stronger and less likely to tear.

Cloth (fabric)

Cloth backings generally give a greater level of performance than paper. They combine a high degree of flexibility, with high tensile strength making them the most durable backing material available. Cloth backed products must only be used for dry sanding and are ideal for heavy stock removal.

Fibre

Fibre backing is dense and semi-rigid. It is used exclusively for the production of fibre discs, which are ideal for working on metal.

Bond

The bond fixes the abrasive grain to the backing material. Flexovit uses two distinctly different bond applications on every product, the first to adhere the grain to the backing (make coat) and the second to anchor the grain securely in place (size coat).

There are also two different types of bond:

Natural Adhesive

Animal and vegetable adhesives for general purpose use.

Synthetic Resin

For increased durability and heavier stock removal.

Storage Conditions

Coated abrasives should be stored in dry frost free conditions. They should be kept away from cold and damp, and not be exposed to high temperature variations or direct sunlight. Excessively dry or humid storage may incur deformation.

Safety in Use

All coated abrasives should be handled carefully. Safety goggles, safety gloves, dust masks should be worn.

Safety instructions provided by machine manufacturers must be followed. Make sure the abrasive is suitable for the application before use. No modifications should be made to the product.

DIAMOND BLADES



Get the best from your Flexovit Diamond Blade

- Do not use a “wet” diamond blade for dry cutting.
- The following machine faults could affect the lifespan and performance of the diamond blade:
 - Worn or damaged bearings
 - Worn or damaged spindle
 - Loose or damaged drive belts
 - Clogged filters
 - Damaged or incorrectly sized flanges
 - Blocked water jets
 - Damaged water pump
 - Insufficient or irregular water supply
- Fit the blade so it rotates in the direction indicated.
- Check that the diamond blade is suitable for the material to be cut.
- Do not exert too much pressure – let the blade do the work.
- Check that the diamond blade does not vibrate during operation.

RPM At Maximum Operating Speed 80 M/S

Diameter (mm)	Max RPM
105	15,300
115	13,300
125	12,250
150	10,200
180	8,500
200	7,650
230	6,650
250	5,100

NEVER EXCEED the maximum operating speeds:

- Hand held blades $\phi \leq 230\text{mm}$: 80 m/s
- Hand held blades $\phi > 230\text{mm}$: 100 m/s
- Others : 63 m/s



Not to be used for side grinding



Read the instructions



Wear hearing protection EN352



Wear eye protection EN166B



Wear gloves EN388 cat. 2



Wear a respirator EN149

TROUBLESHOOTING

THE DIAMOND BLADE DOES NOT CUT

Cause The segments are too hard for the material
Solution Check if the blade is suitable for the material

Cause The segments have become blunt
Solution Sharpen the segments by cutting an abrasive material (e.g. sandstone)

Cause Insufficient machine power
Solution Check the voltage, machine power and filters

EXCESSIVE WEAR

Cause The segment is too soft for the material (e.g. if a blade for hard material is used to cut abrasive material)
Solution Check if the diamond blade is suitable for the material

CRACKING OF STEEL CENTRE

Cause The segments are too hard for the material
Solution Check if the blade is suitable for the material

Cause Excessive cutting pressure, overheating, material slippage, twisting or jamming in the cut
Solution Leave the blade to do the work, do not exert too much pressure and allow the blade to cool regularly by leaving it to rotate away from the work piece for a few seconds

LOOSENING OR CRACKING OF SEGMENTS

Cause The segments are too hard for the material. This results in the diamond blade bouncing in the cut resulting in cracking segments
Solution Check if the diamond blade is suitable for the material

SCORCHING OF SEGMENTS

Cause Excessive cutting pressure causing overheating. This is easily recognisable from the blue colouring where the segments and the steel core are welded together

Solution Allow the diamond blade to cool regularly by rotating the blade away from the work piece for a few seconds

Cause The segments are too hard for the material
Solution Check if the diamond blade is suitable for the material. Alternatively use less cutting pressure and let the blade do the work

UNDERCUTTING

Cause Undercutting occurs when the steel core wears faster than the segment, i.e. where the segment and steel core meet. This is usually caused by materials that are highly abrasive. The cutting debris is not removed sufficiently and the steel core is affected. Undercutting is certain to occur if a diamond blade for hard materials is used to cut abrasive materials

Solution Use a diamond blade suitable for the specific material

SAFETY ADVICE – DO’S:

For your safety you should ensure that you are fully aware of how to safely use diamond blades.

- ✓ **DO** Read the safety instructions provided by the abrasives and equipment supplier
- ✓ **DO** Store abrasives in dry, frost-free conditions avoiding wide variations in temperature
- ✓ **DO** Ensure that the product is suitable for its purpose
- ✓ **DO** Handle, store and transport products with care
- ✓ **DO** Disconnect the power to the machine before fitting the product
- ✓ **DO** Examine all products before mounting and periodically during blade use for possible defects or damage (core flatness, fatigue cracks, undercutting, arbor hole damage...)
- ✓ **DO** Check that correct mounting devices are used and that they are clean, undistorted and free from burrs
- ✓ **DO** Ensure that work rests are properly adjusted and secure
- ✓ **DO** Always use a correctly designed and adjusted guard (on the blade and belts)
- ✓ **DO** Ensure that the workpiece is secure
- ✓ **DO** Wear appropriate personal protective equipment at all times
- ✓ **DO** Avoid clogging and uneven wear to ensure that the product is working efficiently
- ✓ **DO** Ensure accordance between product direction arrow / machine rotation
- ✓ **DO** Ensure that all machines using abrasives meet the requirements of the current European machinery directives-CE
- ✓ **DO** Be aware of the hazards likely during the use of abrasives and observe the recommended precautions to be taken:
 - Bodily contact with the abrasive product at operating speed
 - Injury resulting from product breakage during use
 - Grinding debris, sparks, fumes and dust generated by the grinding process
 - Noise
 - Vibration

SAFETY ADVICE – DON'TS:

For your safety you should ensure that you are fully aware of how to safely use diamond blades.

- X DON'T** Allow untrained people to use abrasives
- X DON'T** Use a product that is damaged or one which has been dropped
- X DON'T** Use a product if it cannot be properly identified
- X DON'T** Use a machine that is not in good working order or one with defective parts
- X DON'T** Force the abrasive onto the mounting device or modify the size of the mounting hole
- X DON'T** Exceed the maximum operating speed marked on the product
- X DON'T** Apply shock or excessive force to the product or let it overheat
- X DON'T** Use mounting flanges which are not clean and flat
- X DON'T** Tighten the mounting device excessively
- X DON'T** Start the machine until the guard is in place and fastened securely
- X DON'T** Continue to use a product if vibration occurs. True or replace it
- X DON'T** Grind on the part of the product which is not designed for the operation
- X DON'T** Start the machine with the workpiece in contact with the abrasive product
- X DON'T** Grind material for which the product is not designed
- X DON'T** Stop the abrasive by applying pressure to its surface, let it stop naturally
- X DON'T** Exceed permissible rotation speeds: refer to values engraved on product
- X DON'T** Use blades with missing segments or core cracks
- X DON'T** Use dry products marked for wet use
- X DON'T** Wear loose clothing, ties and jewellery
- X DON'T** Use abrasive products near flammable materials



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